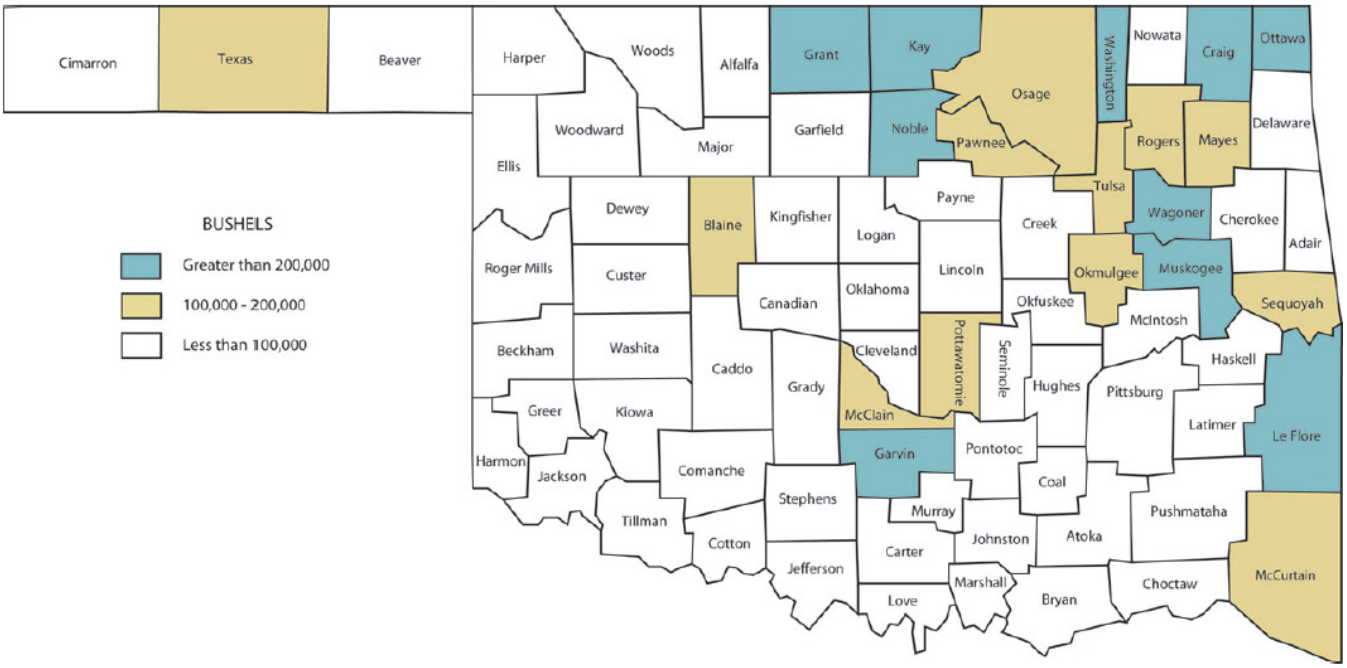SOYBEAN PRODUCTION