



NFPA Compliance

The E-ONE supplied components of the apparatus shall be compliant with NFPA 1901, 2016 edition.

Front Bumper

The vehicle shall be equipped with a one-piece 10" high bumper made from 10 gauge (0.135" nominal) polished stainless steel for corrosion resistance, strength, and long lasting appearance. It shall be mounted directly to the front frame extensions for maximum strength. The bumper shall incorporate two (2) stiffening ribs.

Bumper Extension

The bumper extension shall be approximately 4" from the face of the cab as required.

Frame Rail Construction

The chassis frame shall utilize an integral torque box type design. The integral torque box shall combine the chassis frame and aerial torque box into a single structure. The integral torque box shall provide an optimized design that lowers vehicle center of gravity, eliminates the need to torque aerial frame attachment bolts, and permits underslung outriggers to maximize body compartmentation.

The 19" high x 34" wide torque box shall be fabricated of 50,000 psi minimum yield, high strength, low alloy steel. The frame and torque box shall be made of 42.7 lbs. per foot structural channel with .500" thick top and bottom plates and .500" integral bulkhead supports. Certified welders shall construct the torque box. The design shall utilize 100% welded joints for a totally sealed box. Skip welding shall not be acceptable. Complete Finite Element Analysis and strain gauge testing shall be employed to verify minimum safety factors for road traveling (5:1) and aerial operation (2.5:1).

The completed torque box shall have the following attributes:

Resistance to bending moment 14,350,000 in. lbs.

Section modulus 287 cu. in.

The frame section immediately forward of the torque box shall have the following attributes:

Resistance to bending moment 4,907,000 in. lbs.

Section modulus 98.14 cu. in.

The torque box shall incorporate a stainless steel schedule 40 4" water pipe through the torque box for the aerial waterway discharge. In addition, the torque box shall have two (2) 3" conduits full length to encapsulate the hydraulic, air and electrical lines.



The entire assembly shall be sand-blasted and painted black before chassis assembly. A full lifetime warranty against defects in materials or workmanship shall be supplied by the apparatus manufacturer.

Front Axle

The vehicle shall utilize an ArvinMeritor FL-943, 5" drop beam front axle with a rated capacity of 21,500 lbs. It shall have "easy steer" knuckle pin bushings and 68.83" kingpin centers. The axle shall be of I-beam construction and utilize grease-lubricated wheel bearings. The vehicle shall have a nominal cramp angle of 45 degrees, plus two (+ 2) degrees to minus three (- 3) degrees including front suction applications.

The front axle hubs shall be made from ductile iron and shall be designed for use with 10 hole hub-piloted wheels in order to improve wheel centering and extend tire life.

The front springs shall be parabolic tapered, minimum 4" wide x 54" long (flat), minimum three (3) leaf, progressive rate with bronze bushings and a capacity of 21,500 lbs. at the ground. Tapered leaf springs provide a 20% ride improvement over standard straight spring systems.

The vehicle shall be equipped with a Sheppard integral model M-110 power steering gear, used in conjunction with a power assist cylinder. The steering assembly shall be rated to statically steer up to a maximum front axle load of 21,500 lbs. Relief stops shall be provided to reduce system pressure upon full wheel cut. The system shall operate mechanically should the hydraulic system fail.

A 2-year/unlimited miles parts and 2-year labor axle warranty shall be provided as standard by ArvinMeritor Automotive.

Shock Absorbers Front

Koni model 90 shock absorbers shall be provided for the front axle. The shocks shall be three way adjustable.

The shocks shall be covered by the manufacturer's standard warranty.

Rear Axles

The vehicle shall utilize an ArvinMeritor RT-50-160, 54,000 lb. capacity rear tandem axle with single reduction hypoid gearing.

The axle shall be equipped with oil-lubricated wheel bearings with ArvinMeritor oil seals.

A 2-year/unlimited miles parts and 2-year labor axle warranty shall be provided as standard by ArvinMeritor Automotive.

Rear Suspension



The rear suspension shall be a Hendrickson RT series steel leaf spring suspension, utilizing "bar pin" type beam end connections for simplified vehicle alignment and end bushing serviceability. The spring hangers shall be used in a four point mounting arrangement to help eliminate a concentration of stress in any one point of the frame, thus preserving the integrity of the frame. Equalizer beams with bronze center bushings, cross tubes and torque rods shall be provided to maintain proper alignment during cornering and to absorb driving and braking forces. The suspension shall be rated for the maximum axle capacity.

Front Wheel Trim Package

The front wheels shall have stainless steel lug nut covers (for use with aluminum wheels) or chrome plated plastic (for use with steel wheels). The front axle shall be covered with American made Real Wheels brand mirror finish, 304L grade, non-corrosive stainless steel universal baby moons. All stainless steel baby moons shall carry a lifetime warranty plus a 2 year re-buffing policy. There shall be two (2) baby moons and twenty (20) lug nut covers.

Rear Wheel Trim Package, Tandem Axle

The rear wheels shall have stainless steel lug nut covers (chrome plated steel lug nut covers not acceptable), or American made chrome plated plastic lug nut covers. The rear axle shall be covered with American made Real Wheels brand mirror finish, 304L grade, non-corrosive stainless steel, spring clip band mount high hats, DOT user friendly. All stainless steel high hats shall carry a lifetime warranty plus a 2 year rebuffing policy. There shall be four (4) high hats and forty (40) lug nut covers.

Front Wheels

The vehicle shall have two (2) Accuride polished (on outer wheel surfaces only) aluminum disc wheels. They shall be forged from one-piece corrosion-resistant aluminum alloy and sized appropriately for the tires.

The wheel shall have a load rating of up to 11,000 lbs. each (up to 11,400 lb rating available with speed limited to 60 MPH)

Rear Wheels

The vehicle shall have eight (8) Accuride polished (on outer wheel surfaces only) aluminum disc wheels. They shall be forged from one-piece corrosion-resistant aluminum alloy and sized appropriately for the tires.

Front Tires

The front tires shall be two (2) Michelin 425/65R22.5 tubeless type 20 PR radial tires with XFE highway tread.



The tires with wheels shall have the following weight capacity and speed rating:

Max front rating 22,800 @ 65 mph.

Max front rating with Alco aluminum wheels - 24,400 @ 65 MPH (intermittent fire service rating if GAW is over 22,800)

The wheels and tires shall conform to the Tire and Rim Association requirements.

Rear Tires

The rear tires shall be Michelin 12R22.5 tubeless type 16 PR radial tires with XZE highway tread.

The tires with wheels shall have the following weight capacity:

54,000 lbs. (tandem duals) @ 75 MPH.

The wheels and tires shall conform to the Tire and Rim Association requirements.

Tire Pressure Indicators

The apparatus shall be provided with Real Wheels AirGuard LED tire pressure indicating valve stem caps. When the tire is under inflated by 5-10 PSI, the LED indicator on the cap shall flash red. The indicator housings shall be shock resistant and constructed from polished stainless steel. The indicators shall be calibrated by attaching to valve stem of a tire at proper air pressure per load ratings and easily re-calibrated by simply removing and re-installing them during service.

Front Brakes

The front axle shall be equipped with ArvinMeritor 16-1/2" x 6" S-cam brakes with ArvinMeritor automatic slack adjusters.

A 3-year/unlimited miles parts and 3-year labor front brake warranty shall be provided as standard by ArvinMeritor Automotive. Warranty shall include bushings, seals, and cams.

Rear Brakes

The rear axle shall be equipped with ArvinMeritor 16-1/2" x 7" S-cam brakes with cast brake drums. Q-Plus shoes shall be provided with up to 48,000 lb. axle ratings and P-Type shoes with over 48,000 lb. axle ratings.

The rear axle brakes shall be furnished with automatic slack adjusters. ArvinMeritor brand shall be supplied on RT-40-145, RT-46-160 and RT-50-160 axles, and Haldex brand shall be supplied on RT-58-185 axles.



A 3 year/unlimited miles parts and 3 year labor rear brake warranty shall be provided as standard by ArvinMeritor Automotive. The warranty shall include bushings, seals, and cams.

Brake System

The vehicle shall be equipped with air operated brake system. The system shall meet or exceed the design and performance requirements of current FMVSS-121 and test requirements of current NFPA 1901 Standard.

Each wheel shall have a separate integral brake chamber. A dual treadle valve shall split the braking power between the front and rear systems.

The air system shall be provided with a rapid build-up feature, designed to meet current NFPA 1901 requirements. A 1/4" brass quick-release air inlet with male connection shall be located inside the driver door on the left side of the cab. The inlet shall allow a shoreline air hose to be connected to the vehicle, discharging into the wet tank.

A pressure protection valve shall be installed to prevent use of air horns or other air operated devices should the air system pressure drop below 80 psi.

Two (2) air pressure needle gauges, for front and rear air pressure, with warning light and buzzer shall be installed at the driver's instrument panel.

One (1) reservoir shall serve as the wet tank and a minimum of one (1) tank shall be supplied for each of the front and rear axles. The total system shall carry a sufficient volume of air to comply with FMVSS-121.

The following tank sizes shall be installed:

Tank Sizes in Cubic Inches

Suspension	Wet	Front	Rear	Rear Extension	Total
34-54K	1738	1738	2988	0	6464
58K	1738	1738	2988	1738	8202

An automatic drain valve shall be installed on the wet tank. All other tanks shall be equipped with manual drain valves.

A Wabco ABS system shall be provided to improve vehicle stability and control by reducing wheel lock-up during braking. This braking system shall be fitted to axles and all electrical connections shall be environmentally-sealed, water-, weather-, and vibration-resistant.



The system shall constantly monitor wheel behavior during braking. Sensors on each wheel transmit wheel speed data to an electronic processor, which shall sense approaching wheel lock and instantly modulate brake pressure up to five (5) times per second to prevent wheel lock-up. Each wheel shall be individually controlled. To improve field performance, the system shall be equipped with a dual circuit design. The system circuits shall be configured in a diagonal pattern. Should a malfunction occur, that circuit shall revert to normal braking action. A warning light at the driver's instrument panel shall indicate malfunction to the operator.

The system shall consist of a sensor clip, sensor, electronic control unit, and solenoid control valve. The sensor clip shall hold the sensor in close proximity to the tooth wheel. An inductive sensor consisting of a permanent magnet with a round pole pin and coil shall produce an alternating current with a frequency proportional to wheel speed. The unit shall be sealed, corrosion-resistant and protected from electro-magnetic interference. The electronic control unit shall monitor the speed of each wheel sensor and a microcomputer shall evaluate in milliseconds wheel slip. A deviation shall be corrected by cyclical brake application and release. If a malfunction occurs, the circuit shall signal the operator and the malfunctioning half of the system shall shut down. The system is installed in a diagonal pattern for side to side control. The system shall ensure that each wheel is braked in optimum efficiency up to five (5) times a second.

The system shall also interface with the application of the auxiliary engine, exhaust, or driveline brakes to prevent wheel lock.

To improve service trouble-shooting, provisions in the system for an optional diagnostic tester shall be provided. The system shall test itself each time the vehicle is started and a dash-mounted light shall go out once the vehicle is moving above 4 MPH.

A 3 year/300,000 mile parts and labor Anti-Locking Braking System (ABS) warranty shall be provided as standard by Meritor Automotive.

Park Brake Release

One (1) Bendix-Westinghouse PP-5 parking brake control valve shall be supplied on the lower dash panel within easy reach of the driver.

Electronic Stability Control

The apparatus shall be equipped with a G4 6S6M Electronic Stability Control (ESC) system that combines the functions of Roll Stability Control (RSC) with the added capability of yaw - or rotational - sensing.

RSC focuses on the vehicle's center of gravity and the lateral acceleration limit or rollover threshold. When critical lateral acceleration thresholds are exceeded, RSC intervenes to regulate the vehicle's deceleration functions. The added feature of ESC is to automatically intervene to reduce the risk of the vehicle rotating while in a curve or taking evasive action, prevents drift out through selective



braking, and controlling and reducing vehicle speed when lateral acceleration limits are about to be exceeded.

Intervention by the system occurs in three forms - engine, retarder and brake control. The ESC system uses several sensors to monitor the vehicle. These include a steering wheel angle sensor, lateral accelerometer, and yaw position sensor. ESC constantly monitors driving conditions and intervenes if critical lateral acceleration is detected or if the vehicle begins to spin due to low friction surfaces. The system provides control of engine and retarder torque as well as automatically controlling individual wheels to counteract both over steer and under steer.

To further improve vehicle drive characteristics, the unit shall be fitted with Automatic Traction Control (ATC). This system shall control drive wheel slip during acceleration from a resting point. An extra solenoid valve shall be added to the ABS system. The system shall control the engine and brakes to improve acceleration slip resistance. The system shall have a dash mounted light that shall come on when ATC is controlling drive wheel slip.

3 year/300,000 miles parts and labor warranties for ESC, RSC, and ATC shall be provided as standard by Meritor Automotive.

Air Dryer

The chassis air system shall be equipped with a Bendix-Westinghouse AD-9 air dryer to remove moisture from the air in order to help prevent the air lines from freezing in cold weather and prolong the life of the braking system components.

Air Inlet

A 1/4" brass quick-release air inlet with a male connection shall be provided. The inlet shall allow a shoreline air hose to be connected to the vehicle, discharging air directly into the wet tank of the air brake system. It shall be located driver door jamb.

Air Lines

Air brake lines shall be constructed of color coded nylon tubing routed in a manner to protect them from damage. Brass fittings shall be provided.

Air Horns

Dual Grover air horns shall be provided, connected to the chassis air system. The horns shall be mounted through the front bumper. The front bumper shall have two (2) holes punched to accommodate the horns. A pressure protection valve shall be installed to prevent the air brake system from being depleted of air pressure.

Transmission Selector



A push-button transmission shift module, Allison model 29538373, shall be located to the right side of the steering column within easy reach of the driver. The shift position indicator shall be indirectly lit for after dark operation. The shift module shall have a “Do Not Shift” light and a “Service” indicator light. The shift module shall have means to enter a diagnostic mode and display diagnostic data including oil life monitor, filter life monitor, transmission health monitor and fluid level. A transmission temperature gauge with warning light and buzzer shall be installed on the cab instrument panel.

Transmission Fluid

The transmission fluid shall be TransSynd synthetic.

Vehicle Speed

Electronic speed limiting set at 60 MPH as required by NFPA 1901.

Engine

The vehicle shall utilize a Cummins ISX12 engine as described below:

- 500 Horsepower
- Six (6) cylinder
- Variable Geometry Turbocharged
- Charge Air Cooled (CAC) 4-cycle diesel
- Cummins XPI high pressure fuel injection system
- Fuel cooler (when equipped with a fire pump)
- 729 cu.in. displacement
- 500 gross BHP at 1800 RPM and a peak torque of 1645 lb.ft. at 1200 RPM with a governed RPM of 2100
- Bore and stroke shall be 5.11 x 5.91
- Compression ratio shall be 17:1
- Engine lubrication system shall have a minimum capacity, to include filter, of 43 quarts
- Cooled Exhaust Gas Recirculation (EGR)
- Delco-Remy 39 MD-HD 12 volt starter
- Interacta System
- Coolant filter with shut-off and corrosion inhibiting additive
- 18.7 cubic foot per minute air compressor
- After treatment system consisting of a oxidation catalyst and diesel particulate filter and selective catalyst reduction system
- Ember separator compliant with current NFPA 1901 standard
- The engine shall be compliant with 2016 EPA Emission standards
- Curve reference for ISCAAN FR20389EV

The engine air intake shall draw air through the front cab grill. The intake opening shall be located on the officer (right) side behind front cab face with a plenum that directs air to the air filter. The air cleaner



shall be a 11” diameter dry type that is easily accessed for service. Air cleaner intake piping shall be made from aluminized steel tubing with flexible rubber hoses. Air cleaner intake piping clamps shall be heavy-duty, constant-torque, T-bolt clamps to ensure proper sealing under all temperatures in order to keep dust and other contaminants out of the engine intake air stream and protect the engine.

The engine exhaust piping shall be a minimum of 4” diameter welded aluminized steel tubing. The muffler shall be mounted horizontally under the right-hand frame rail in back of the cab in order to minimize heat transmission to the cab and its occupants. The exhaust shall be directed away from the vehicle on the right side ahead of the rear wheels in order to keep exhaust fumes as far away as possible from the cab and pump operator position.

A 5-year/100,000 miles parts and labor warranty will be provided as standard by Cummins.

A copy of the Engine Installation Review stating the engine installation meets Cummins recommendations shall be provided as requested. The engine installation shall not require the operation of any type of ”power-down” feature to meet engine installation tests.

Transmission

The vehicle shall utilize an Allison EVS4000P, electronic, 5-speed automatic transmission.

A transmission oil temperature gauge with warning light and buzzer shall be installed on the cab instrument panel to warn the driver of high oil temperatures that may damage the transmission.

The transmission shall have a gross input torque rating of 1675 lb. ft. and a gross input power rating of 580 HP.

The gear ratios shall be as follows:

- 1 - 3.51
- 2 - 1.91
- 3 - 1.43
- 4 - 1.00
- 5 - .74
- R - 4.80

The transmission shall be equipped with a fluid level sensor (FLS) system, providing direct feedback of transmission oil level information to the operator.

The transmission shall have a lubricant capacity of 51 quarts.

A water-to-oil transmission oil cooler shall be provided to ensure proper cooling of the transmission when the vehicle is stationary (no air flow).



The transmission shall contain two engine driven PTO openings located at the 1 and 8 o'clock positions. The automatic transmission shall be equipped with a power lock-up device. The transmission lock-up shall prevent down shifting of transmission when engine speed is decreased during pump operations, thereby maintaining a constant gear ratio. Transmission lock-up shall be automatically activated when placing pump in gear. Transmission lock-up shall be automatically deactivated when disengaging pump for normal road operation.

A 5-year/unlimited miles parts and labor warranty shall be provided as standard by Allison Transmission.

Automatic Shift to Neutral

The transmission shall be programmed to comply with NFPA 1901 and automatically shift to neutral upon application of the parking brake.

Jacobs Engine Brake

One (1) Jacobs engine brake shall be installed to assist in slowing and controlling the vehicle as required by NFPA 1901 for vehicles with gross vehicle weight ratings (GVWR) of 36,000 lbs. or greater. An on-off control switch and a high-medium-low selector switch shall be mounted in the cab accessible to the driver.

When activated, the Jacobs engine brake shall cut off the flow of fuel to the cylinders and alter the timing of the exhaust valves. This shall transform the engine into a high-pressure air compressor, driven by the wheels, and the horsepower absorbed by the engine in this mode shall slow the vehicle. The selector switch allows the driver to select the amount of retarding power.

When the on-off switch is in the "on" position, the engine brake shall be automatically applied whenever the accelerator is in the idle position and the automatic transmission is in the lock-up mode. If the accelerator is depressed or if the on-off switch is placed in the "off" position, the engine brake shall immediately release and allow the engine to return to its normal function.

Transmission Programming

The transmission shall include the Allison 2nd gear Pre-Select feature. This option will direct the transmission to down shift to second gear when the throttle is released and the Jacobs engine brake (or Telma retarder wired to activate with release of throttle) is engaged. This feature is designed to increase brake life and aid vehicle braking.

Radiator

The cooling system shall include an aluminum tube-and-fin radiator with a minimum of 1,408 total square inches of frontal area to ensure adequate cooling under all operating conditions. There shall be a drain valve in the bottom tank to allow the radiator to be serviced. A sight glass shall be included



for quick fluid level assessment. The radiator shall be installed at the prescribed angle in order to achieve the maximum operational effectiveness. This shall be accomplished according to established work instructions and properly calibrated angle measurement equipment.

Silicone Hoses

All radiator and heater hoses shall be silicone. Pressure compensating band clamps shall be used to eliminate hose pinching on all hoses 3/4" diameter and larger. All radiator hoses shall be routed, loomed, and secured so as to provide maximum protection from chafing, crushing, or contact with other moving parts.

Coolant

The cooling system shall be filled with a 50/50 mixture of water and antifreeze/coolant conditioner to provide freezing protection to minus 40 (- 40) degrees F for operation in severe winter temperatures.

Coolant Recovery

There shall be a coolant overflow recovery system provided.

Charge Air Cooler System

The system shall include a charge air cooler to ensure adequate cooling of the turbocharged air for proper engine operation and maximum performance.

Charge Air Cooler Hoses

Charge air cooler hoses shall be made from high-temperature, wire-reinforced silicone to withstand the extremely high temperatures and pressures of the turbocharged air. The hoses shall incorporate a flexible hump section to allow motion and misalignment of the engine relative to the charge air cooler. Charge air cooler hose clamps shall be heavy-duty, constant-torque, T-bolt clamps to ensure proper sealing under all temperatures in order to keep dust and other contaminants out of the engine intake air stream and protect the engine.

Fan/Shroud

The fan shall be 30" in diameter with eleven (11) blades for maximum airflow and dynamic balance. It shall be made of nylon for strength and corrosion resistance. The fan shall be installed with grade 8 hardware which has been treated with thread locker for additional security. A fan shroud attached to the radiator shall be provided to prevent recirculation of engine compartment air around the fan in order to maximize the cooling airflow through the radiator. The fan shroud shall be constructed of fiber-reinforced high temperature plastic. The shroud shall be specifically formed with curved surfaces which improves air flow and cooling.



Transmission Cooler

The cooling system shall include a liquid-to-liquid transmission cooler capable of cooling the heat generated from the transmission. When a transmission retarder is selected, the cooler shall have an increased capacity to handle the additional heat load.

Fuel Tanks

Dual 25 gallon side-mounted fuel tanks shall be provided. Each tank shall be of an all-welded aluminized steel construction with anti-surge baffles and shall conform to all applicable Federal Highway Administration (FHWA) 393.65 and 393.67 standards. The tanks shall be mounted behind the rear axle. Each tank shall be secured by a wrap-around T-bolt type stainless steel strap. Each strap shall be fitted with protective rubber insulation and shall be secured with grade 8 hardware. This design allows for tank removal from below the chassis.

Each tank shall be equipped with a 2" filler neck, two (2) additional 80% draw pick-up/return connections, a vent with overturn leak protection, and a .50" NPT magnetic drain plug. The full 50 gallon capacity can be filled from either side of the vehicle. Fuel shall be drawn from one tank and returned to the other. The tanks shall be connected with a 1.0" crossover line for equalization.

A mechanical fuel pump sized to meet the engine requirements shall be provided.

Fuel Line

All fuel lines shall be rubber.

320 Amp Alternator

There shall be a 320 amp Leece Neville alternator installed as specified. The alternator shall be a Leece Neville 4890JB series brushless type with integral rectifier and adjustable voltage regulator with an output of 275 amps per NFPA 1901 rating (320 amps per SAE J56).

Battery System

The manufacturer shall supply four (4) heavy duty Group 31 12-volt maintenance-free batteries. Each battery shall be installed and positioned so as to allow easy replacement of any single battery. Each battery shall be equipped with carrying handles to facilitate ease of removal and replacement. There shall be two (2) steel frame mounted battery boxes, one (1) on the left frame rail and one (1) on the right frame rail. Each battery box shall be secured to the frame rail with Grade 8 hardware. Each battery box shall hold (2) batteries. The batteries shall have a minimum combined rating of 4,000 (4 x 1000) cold cranking amps (CCA) @ 0 degrees Fahrenheit and 820 (4 x 205) minutes of reserve capacity for extended operation. The batteries shall have 3/8-16 threaded stud terminals to ensure tight cable connections. The battery stud terminals shall each be treated with concentrated industrial soft-seal after



cable installation to promote corrosion prevention. The positive and negative battery stud terminals and the respective cables shall be clearly marked to ensure quick and mistake-proof identification.

Batteries shall be placed on non-corrosive rubber matting and secured with hold-down brackets to prevent movement, vibration, and road shock. The hold-down bracket J-hooks shall be cut to fit and shall have all sharp edges removed. The batteries shall be placed in plastic trays to provide preliminary containment should there be leakage of hazardous battery fluids. There shall be two (2) plastic trays, each containing (2) batteries. Each battery tray shall be equipped with a rubber vent hose to facilitate drainage. The rubber vent hose shall be routed to drain beneath the battery box. The batteries shall be positioned in well-ventilated areas.

One (1) positive and one (1) negative jumper stud shall be provided.

Batteries shall have a warranty of twelve (12) months that shall commence upon the date of delivery of the apparatus.

Engine Fan Clutch

The engine shall be equipped with a thermostatically controlled engine cooling fan. The fan shall be belt driven and utilize a clutch to engage when the engine reaches a specified temperature and / or the water pump is engaged (if equipped).

When disengaged, the fan clutch shall allow for improved performance from optional floor heaters, reduced cab interior noise, increased acceleration and improved fuel economy.

The fan shall be equipped with a fail-safe engagement so that if the clutch fails the fan shall engage to prevent engine overheating.

Drivelines

Drivelines shall have a heavy duty metal tube and shall be equipped with Spicer 1810 series universal joints to allow full-transmitted torque to the axle(s). Drive shafts shall be axially straight, concentric with axis and dynamically balanced.

Front Tow Eyes

Two (2) 3/4" thick heavy duty steel tow eyes shall be securely attached to the chassis frame rails at the front of the apparatus. They shall be mounted down below the bumper / cab.

Rear Tow Eyes

Two (2) heavy duty tow eyes made of 3/4" (0.75") thick steel having 2.5" diameter holes shall be bolted directly to the rear of the frame to allow towing (not lifting) of the apparatus. The tow eyes shall be



protruding into the rear compartment or out the rear of the body. The tow eyes shall be painted chassis black.

Power Take-Off

Power take-off for the automatic transmission shall be a 6 bolt mounted hydraulic shift with a switch located in the cab. Hydraulic shift will allow the PTO to be shifted while the unit is in motion and without having to shut down the water pump.

Bottom Port Aerial Hydraulics

The aerial hydraulics shall be provided off of the bottom port of the Allison EVS4000/4500 transmission.

DEF Tank

A diesel exhaust fluid (DEF) tank with a five (5) gallon capacity shall be provided.

The DEF tank shall include a heater fed by hot water directly from the engine block to prevent the DEF from becoming too cool to operate correctly per EPA requirements. The tank shall include a temperature sensor to control the heater control valve that controls the feed of hot water from the engine to the DEF tank heater.

A sender shall be provided in the DEF tank connected to a level gauge on the cab dash.

The tank shall be located left side below rear of cab.

Power Steering Cooler

A heat exchanger (cooler) shall be installed to maintain desired power steering fluid temperature. The cooler shall be a model DH-073-1-1 with air / oil design rated at 6300 BTU/HR @10 GPM. The cooler shall be mounted in front of the radiator and plumbed with #10 lines.

Cab CII X Medium

The vehicle shall be distinguished by an all-welded aluminum and fully enclosed tilt cab. The cab shall be designed exclusively for fire/rescue service and shall be pre-engineered to ensure long life. It shall incorporate an integral welded substructure of high-strength aluminum alloy extrusions that creates an occupant compartment that is essentially a protective perimeter. The end result is a distinctive structure that is aesthetically appealing, functionally durable, and characterized by increased personnel safety.

The cab shall be constructed from 3/16" (0.188") 3003 H14 aluminum alloy plate roof, floor, and outer skins welded to a high-strength 6063-T6 aluminum alloy extruded subframe. Wall supports and roof bows are 6061 T6 aluminum alloy. This combination of a high-strength, welded aluminum inner



structure surrounded on all sides by load-bearing, welded aluminum outer skins provides a cab that is strong, lightweight, corrosion-resistant, and durable.

The inner structure shall be designed to create an interlocking internal "roll-cage" effect by welding two (2) 3" x 3" x 0.188" wall-thickness 6063-T5 aluminum upright extrusions between the 3" x 3" x 0.375" wall-thickness 6061-T6 roof crossbeam and the 2.25" x 3" x 0.375" wall-thickness 6063-T6 subframe structure in the front. An additional two (2) aluminum upright extrusions within the back-of-cab structure shall be welded between the rear roof perimeter extrusion and the subframe structure in the rear to complete the interlocking framework. The four (4) upright extrusions -- two (2) in the front and two (2) in the rear -- shall be designed to effectively transmit roof loads downward into the subframe structure to help protect the occupant compartment from crushing in a serious accident. All joints shall be electrically seam welded internally using aluminum alloy welding wire.

The subframe structure shall be constructed from high-strength 6061-T6 aluminum extrusions welded together to provide a structural base for the cab. It shall include a side-to-side C-channel extrusion across the front, with 3/4" x 2-3/4" (.75" x 2.75") full-width crossmember tubes spaced at critical points between the front and rear of the cab.

The cab floor shall be constructed from 3/16" (0.188") 3003 H14 smooth aluminum plate welded to the subframe structure to give the cab additional strength and to help protect the occupants from penetration by road debris and under-ride collision impacts.

The cab roof shall be constructed from 3/16" (0.188") 3003 H14 aluminum treadplate supported by a grid of fore-aft and side-to-side aluminum extrusions to help protect the occupants from penetration by falling debris and downward-projecting objects. Molded fiberglass or other molded fiber-reinforced plastic roof materials are not acceptable.

The cab roof perimeter shall be constructed from 4" x 6-5/8" (4" x 6.625") 6063-T5 aluminum extrusions with integral drip rails. Cast aluminum corner joints shall be welded to the aluminum roof perimeter extrusions to ensure structural integrity. The roof perimeter shall be continuously welded to the cab roof plate to ensure a leak-free roof structure.

The cab rear skin shall be constructed from 3/16" (0.188") 3003 H14 aluminum plate. Structural extrusions shall be used to reinforce the rear wall.

The left-hand and right-hand cab side skins shall be constructed from 3/16" (0.188") 3003 H14 smooth aluminum plate. The skins shall be welded to structural aluminum extrusions at the top, bottom, and sides for additional reinforcement.

The cab front skins shall be constructed from 3/16" (0.188") 3003 H14 smooth aluminum plate. The upper portion shall form the windshield mask, and the lower portion shall form the cab front. Each front corner shall have a full 9" outer radius for strength and appearance. The left-hand and right-hand sides of the windshield mask shall be welded to the left-hand and right-hand front door frames, and the upper edge of the windshield mask shall be welded to the cab roof perimeter extrusion for reinforcement. The



cab front shall be welded to the subframe C-channel extrusion below the line of the headlights to provide protection against frontal impact.

Cab Exterior

The exterior of the cab shall be 94" wide x 130" long to allow sufficient room in the occupant compartment for up to eight (8) fire fighters. The cab roof shall be approximately 101" above the ground with the flat roof option. The back-of-cab to front axle length shall be a minimum of 58".

Front axle fenderette trim shall be brushed aluminum for appearance and corrosion resistance. Bolt-in front wheel well liners shall be constructed of 3/16" (0.188") composite material to provide a maintenance-free, damage-resistant surface that helps protect the underside of the cab structure and components from stones and road debris.

A large stainless steel cooling air intake grille with an open area of no less than 81% shall be at the front of the cab.

The cab windshield shall be of a two-piece replaceable design for lowered cost of repair. The windshield shall be made from 1/4" (0.25") thick curved, laminated safety glass with a 75% light transmittance automotive tint. A combined minimum viewing area of 2,700-sq. in. shall be provided. Forward visibility to the ground for the average (50th percentile) male sitting in the driver's seat shall be no more than 11 feet 7 inches from the front of the cab to ensure good visibility in congested areas.

Cab Mounts and Cab Tilt System

The cab shall be independently mounted from the body and chassis to isolate the cab structure from stresses caused by chassis twisting and body movements. Mounting points shall consist of two (2) forward-pivoting points, one (1) on each side; two (2) intermediate rubber load-bearing cushions located midway along the length of the cab, one (1) on each side; and two (2) combination rubber shock mounts and cab latches located at the rear of the cab, one (1) on each side.

An electric-over-hydraulic cab tilt system shall be provided to provide easy access to the engine. It shall consist of two (2) large-diameter, telescoping, hydraulic lift cylinders, one (1) on each side of the cab, with a frame-mounted electric-over-hydraulic pump for cylinder actuation.

Safety flow fuses (velocity fuses) shall be provided in the hydraulic lift cylinders to prevent the raised cab from suddenly dropping in case of a burst hydraulic hose or other hydraulic failure. The safety flow fuses shall operate when the cab is in any position, not just the fully raised position.

The hydraulic pump shall have a manual override system as a backup in the event of an electrical failure. Lift controls shall be located in a compartment to the rear of the cab on the right side of the apparatus. A parking brake interlock shall be provided as a safety feature to prevent the cab from being tilted unless the parking brake is set.



The entire cab shall be tilted through a 42-45 degree arc to allow for easy maintenance of the engine, transmission and engine components. A positive-engagement safety latch shall be provided to lock the cab in the full tilt position to provide additional safety for personnel working under the raised cab.

In the lowered position, the cab shall be locked down by two (2) automatic, spring-loaded cab latches at the rear of the cab. A "cab ajar" indicator light shall be provided on the instrument panel to warn the driver when the cab is not completely locked into the lowered position.

Cab Interior

The interior of the cab shall be of the open design with an ergonomically-designed driver area that provides ready access to all controls as well as a clear view of critical instrumentation.

The engine cover between the driver and the officer shall be a low-rise contoured design to provide sufficient seating and elbow room for the driver and the officer. The engine cover shall blend in smoothly with the interior dash and flooring of the cab. An all-aluminum subframe shall be provided for the engine cover for strength. The overall height of the engine enclosure shall not exceed 23" from the floor at each side and 27" in the center section. The engine cover shall not exceed 41" in width at its widest point.

The rear portion of the engine cover shall be provided with a lift-up section to provide easy access for checking transmission fluid, power steering fluid, and engine oil without raising the cab. The engine cover insulation shall consist of 3/4" dual density fiberglass composite panels with foil backing manufactured to specifically fit the engine cover without modification to eliminate "sagging" as found with foam insulation. The insulation shall meet or exceed DOT standard MVSS 302-1 and V-0 (UI subject 94 Test).

All cab floors shall be covered with a black rubber floor mat that provides an aggressive slip-resistant surface in accordance with current NFPA 1901.

A minimum of 57.25" of floor-to-ceiling height shall be provided in the front seating area of the cab and a minimum of 55.25" floor-to-ceiling height shall be provided in the rear seating area. A minimum of 36" of seated headroom at the "H" point shall be provided over each fenderwell.

The floor area in front of the front seat pedestals shall be no less than 20.5" side to side by 25.0" front to rear for the driver and no less than 20.5" side to side by 26.0" front to rear for the officer to provide adequate legroom.

Battery jumper studs shall be provided to allow jump-starting of the apparatus without having to tilt the cab.

All exposed interior metal surfaces shall be pretreated using a corrosion prevention system.



The interior of the cab shall be insulated to ensure the sound (dbA) level for the cab interior is within the limits stated in the current edition of NFPA 1901. The insulation shall consist of 2 oz. wadding and 1/4" (0.25") foam padding. The padding board shall be backed with 1/4" (0.25") thick reflective insulation. The backing shall be spun-woven polyester. Interior cab padding shall consist of a rear cab headliner, a rear wall panel, and side panels between the front and rear cab doors.

The overhead console and heater cover shall be covered with thermoformed, non-metallic, non-fiber trim pieces to provide excellent scuff and abrasion resistance, as well as chemical stain resistance. The thermoformed material shall comply with Federal Motor Vehicle Safety Standard (FMVSS) 302 for flammability of interior materials.

The vehicle shall use a seven-position tilt and telescopic steering column to accommodate various size operators. An 18" padded steering wheel with a center horn button shall be provided.

A full-width overhead console shall be mounted to the cab ceiling for placement of siren and radio heads, and for warning light switches. The console shall be made from a thermoformed, non-metallic material and shall have easily removable mounting plates.

Storage areas, with hinged access doors, shall be provided below the driver and officer seats. The driver side compartment shall be approximately 19.25" x 17.75" x 5.75" high and the officer side compartment shall be approximately 18.25" x 22.5" x 11" high (19.25" x 17.75" x 5.75" w/ air ride).

The front cab steps shall be a minimum of 8" deep x 24" wide. The first step shall be no more than 24.0" above the ground with standard tires in the unloaded condition per NFPA 1901 standards. The rear cab steps shall be a minimum 12" deep x 21" wide. The first step shall be no more than 24.0" above the ground with standard tires in the unloaded condition per NFPA 1901 standards. The rear steps shall incorporate intermediate steps for easy access to the cab. The steps are to be located inside the doorsill, where they are protected against mud, snow, ice, and weather. The step surfaces shall be aluminum diamond plate with a multi-directional, aggressive gripping surface incorporated into the aluminum diamond plate in accordance with current NFPA 1901.

A black rubber grip handle shall be provided on the interior of each front door below the door window to ensure proper hand holds while entering and exiting the cab. An additional black rubber grip handle shall be provided on the left and right side windshield post for additional handholds.

Cab Doors

There shall be reflective signs on each cab door in compliance with all NFPA requirements.

Four (4) side-opening cab doors shall be provided. Doors shall be constructed of a 3/16" (0.188") aluminum plate outer material with an aluminum extruded inner framework to provide a structure that is as strong as the side skins.



Front cab door openings shall be approximately 36" wide x 71.5" high, and the rear cab door openings shall be approximately 33.75" wide x 73" high. The front doors shall open approximately 75 degrees, and the rear doors shall open approximately 80 degrees.

The doors shall be securely fastened to the doorframes with full-length, stainless steel piano hinges, with 3/8" (0.375") diameter pins for proper door alignment, long life, and corrosion resistance. Mounting hardware shall be treated with corrosion-resistant material prior to installation. For effective sealing, an extruded rubber gasket shall be provided around the entire perimeter of all doors.

Stainless steel paddle-style door latches shall be provided on the interiors of the doors. The latches shall be designed and installed to protect against accidental or inadvertent opening as required by NFPA 1901.

The front door windows shall provide a minimum viewing area of 530 sq. in. each. The rear door windows shall provide a minimum viewing area of 500 sq. in. each. All windows shall have 75% light transmittance automotive safety tint. Full roll-down windows shall be provided for the front cab doors with worm gear drive cable operation for positive operation and long life. Scissors or gear-and-sector drives are not acceptable.

Cab Instruments and Controls

Two (2) pantograph-style windshield wipers with two (2) separate electric motors shall be provided for positive operation. Air-operated windshield wipers are not acceptable because of their tendency to accumulate moisture, which can lead to corrosion or to freezing in cold weather. The wipers shall be a wet-arm type with a one (1) gallon washer fluid reservoir, an intermittent-wipe function, and an integral wash circuit. Wiper arm length shall be approximately 28", and the blade length approximately 20". Each arm shall have a 70 degree sweep for full coverage of the windshield.

An overhead mounted heater and defroster with a minimum capacity of 60,000 Btu/hr and all necessary controls shall be mounted in the cab. The airflow system shall consist of two (2) levels, defrost and cab, and shall have fresh air and defogging capabilities.

Cab controls shall be located on the cab instrument panel in the dashboard on the driver's side where they are clearly visible and easily reachable. Emergency warning light switches shall be installed in removable panels for ease of service. The following gauges and/or controls shall be provided:

- Master battery switch/ignition switch (rocker with integral indicator)
- Starter switch/engine stop switch (rocker)
- Heater and defroster controls with illumination
- Marker light/headlight control switch with dimmer switch
- Self-canceling turn signal control with indicators
- Windshield wiper switch with intermittent control and washer control
- Master warning light switch
- Transmission oil temperature gauge



- Air filter restriction indicator
- Pump shift control with green "pump in gear" and "o.k. to pump" indicator lights
- Parking brake controls with red indicator light on dash
- Automatic transmission shift console
- Electric horn button at center of steering wheel
- Cab ajar warning light on the message center enunciator

Controls and switches shall be identified as to their function by backlit wording adjacent to each switch, or indirect panel lighting adjacent to the controls.

Fast Idle System

A fast idle system shall be provided and controlled by the cab-mounted switch. The system shall increase engine idle speed to a preset RPM for increased alternator output.

Electrical System

The cab and chassis system shall have a centrally located electrical distribution area. All electrical components shall be located such that standard operations shall not interfere with or disrupt vehicle operation. An automatic thermal-reset master circuit breaker compatible with the alternator size shall be provided. Automatic-reset circuit breakers shall be used for directional lights, cab heater, battery power, ignition, and other circuits. An access cover shall be provided for maintenance access to the electrical distribution area.

A 6 place, constantly hot and 6 place ignition switched fuse panel and ground for customer-installed radios and chargers shall be provided at the electrical distribution area. Radio suppression shall be sufficient to allow radio equipment operation without interference.

All wiring shall be mounted in the chassis frame and protected from impact, abrasion, water, ice, and heat sources. The wiring shall be color-coded and functionally-labeled every 3" on the outer surface of the insulation for ease of identification and maintenance. The wiring harness shall conform to SAE 1127 with GXL temperature properties. Any wiring connections exposed to the outside environment shall be weather-resistant. All harnesses shall be covered in a loom that is rated at 280 degrees F to protect the wiring against heat and abrasion.

A Vehicle Data Computer (VDC) shall be supplied within the electrical system to process and distribute engine and transmission Electronic Control Module (ECM) information to chassis system gauges, the message center, and related pump panel gauges. Communication between the VDC and chassis system gauges shall be through a 4 wire multiplexed communication system to ensure accurate engine and transmission data is provided at the cab dash and pump. The VDC shall be protected against corrosion, excessive heat, vibration, and physical damage.

Two (2) dual rectangular sealed beam halogen headlights shall be installed on the front of the cab, one (1) on each side, mounted in a polished chrome-plated bezel. The low beam headlights shall activate



with the release of the parking brake to provide daytime running lights (DRL) for additional vehicle conspicuity and safety. The headlight switch shall automatically override the DRL for normal low beam/high beam operation.

Cab Crashworthiness Requirement

The apparatus cab shall meet and/or exceed relevant NFPA 1901 load and impact tests required for compliance certification with the following:

Side Impact Dynamic Pre-Load per SAE J2422 (Section 5).

Testing shall meet and/or exceed defined test using 13,000 ft-lbs of force as a requirement. The cab shall be subject to a side impact representing the force seen in a roll-over. The cab shall exhibit minimal to no intrusion into the cab's occupant survival space, doors shall remain closed and cab shall remain attached to frame.

Cab testing shall be completed using 13,776 ft-lbs of force **exceeding** testing requirements.

Quasi-static Roof Strength (proof loads) per SAE J2422 (Section 6) / ECE R29, Annex 3, paragraph 5.

Testing shall meet and/or exceed defined test using 22,046 lbs of mass as a requirement. Testing shall be completed using platen(s) distributed uniformly over all bearing members of the cab roof structure.

Cab testing shall be completed using 23,561 lbs of mass **exceeding** testing requirements. The cab shall exhibit minimal to no intrusion into the cab's occupant survival space and doors shall remain closed.

Additional cab testing shall be conducted using 117,336 lbs of mass **exceeding** testing requirements by **over five (5) times**. The cab shall exhibit minimal to no intrusion into the cab's occupant survival space and the doors shall remain closed.

Frontal Impact per SAE J2420.

Testing shall meet and/or exceed defined test using 32,549 ft-lbs of force as a requirement. The cab shall be subject to a frontal impact as defined by the standard. The cab shall exhibit minimal to no intrusion into the cab's occupant survival space, doors shall remain closed and cab shall remain attached to frame.

Cab testing shall be completed using 34,844 ft-lbs of force **exceeding** testing requirements.

Additional cab testing shall be conducted using 65,891 ft-lbs of force **exceeding** testing requirements by **over two (2) times**.

The cab shall meet all requirements to the above cab crash worthiness;

A copy of a certificate or letter verifying compliance to the above performance by an independent, licensed, professional engineer shall be provided upon request.



For any or all of the above tests, the cab manufacturer shall provide either photographs or video footage of the procedure upon request.

ISO Compliance

The manufacturer shall ensure that the construction of the apparatus cab shall be in conformance with the established ISO-compliant quality system. All written quality procedures and other procedures referenced within the pages of the manufacturer's Quality Manual, as well as all Work Instructions, Workmanship Standards, and Calibration Administration that directly or indirectly impacts this process shall be strictly adhered to. By virtue of its ISO compliance the manufacturer shall provide an apparatus cab that is built to exacting standards, meets the customer's expectations, and satisfies the customer's requirements.

Cab Roof Notch

The cab roof shall be notched front to rear of the cab to minimize overall travel height of the vehicle. The cab roof notch shall not affect the interior cab ceiling or cab structure.

Logo Package

The apparatus shall have manufacturer logos provided on the cab and body as applicable.

Rear Cab Door Position

The cab rear doors shall be moved to the rear of the wheel opening. This door placement facilitates easier entry and egress by reducing the rear facing seat protrusion into the door opening.

Rear door position to the 58" or (medium cab).

Cab Front Door Windows

Driver and officer door windows shall have the support pillar located toward the rear of the window to improve visibility of mirrors. There shall be no vent within the window itself.

Cab Door Locks

Each cab door shall have a manual operated door lock actuated from the interior of each respective door. Exterior of each cab door shall be provided with a barrel style keyed lock below the cab door handle.

Cab Door Locks

The cab shall have 1250 keyed door locks provided on exterior doors to secure the apparatus.



Cab Door Front Windows

Driver and Officer door windows. Includes electric roll-down actuation. Each door to have individual control at door position and the driver door is to have master control for all power window locations.

Cab Door Rear Windows

Rear crew cab door windows. Includes electric roll-down actuation. Each door to have individual control. Not available with paddle style door latching.

Cab Door Panels

The inner cab door panels shall be made from thermoformed, non-metallic, non-fiber ABS material for increased durability and sound deadening. The cab door panels shall incorporate an easily removable panel for access to the latching mechanism for maintenance or service.

Cab Door Exterior Latches

All cab doors shall have "L" style exterior door latches.

Cab Door Kick Plates

All cab doors shall have diamond plate aluminum kick plates installed on the interior lower portion of the doors.

Cab Step Area Lighting

There shall be four (4) clear incandescent lights provided to illuminate the cab step well area. Each light shall be located on each cab door in the inboard position. Each light shall be activated by the cab door ajar circuit.

Cab Door Reflective Material

Reflective Red/Lemon Yellow material striping shall be supplied on each of the cab doors. The stripes shall be be angled from the lower outer corner to the upper inside corner, forming an "A" shape when viewed from the rear. The reflective material shall be at least 96 square inches to meet NFPA 1901 requirements.

Mirrors

Two (2) Velvac model 2025 heated, remote controlled, polished chrome mirrors with LED turn signals shall be installed one each cab door. The bus style mirrors shall consist of a large 62.3 square



inch flat and 30.1 square inch wide angle convex mirrors. The adjustment of the main sections of the mirror and the heater control shall be through dash mounted switches.

Cab Canopy Window

There shall be a fixed window provided between the front and rear doors on the driver's side of the cab.

Window dimensions shall be as follows:

- 44" C/A cab (short cab): 16"W x 24.5"H
- 58" - 80" C/A cab (medium - extended): 26.69"W x 24.5"H

Cab Canopy Window

There shall be a fixed window provided between the front and rear doors on the officer's side of the cab.

Window dimensions shall be as follows:

- 44" C/A cab (short cab): 16"W x 24.5"H
- 58" - 80" C/A cab (medium - extended): 26.69"W x 24.5"H

Front Mud Flaps

Black linear low density polyethylene (proprietary blend) mud flaps shall be installed on the rear of the cab front wheel wells. The design of the mud flaps shall have corrugated ridges to distribute water evenly.

Handrails

Cab door assist handrails shall consist of two (2) 1.25" diameter x 18" long 6063-T5 anodized aluminum tubes mounted directly behind the driver and officer door openings one each side of the cab. The handrails shall be machine extruded with integral ribbed surfaces to assure a good grip for personnel safety. Handrails shall be installed between chrome end stanchions and shall be positioned at least 2" from the mounting surface to allow a positive grip with a gloved hand.

Handrails

Cab door assist handrails shall consist of two (2) 1.25" diameter x 18" long 6063-T5 anodized aluminum tubes mounted directly behind the driver and officer rear door openings each side of the cab. The handrails shall be machine extruded with integral ribbed surfaces to assure a good grip for personnel safety. Handrails shall be installed between chrome end stanchions and shall be positioned at least 2" from the mounting surface to allow a positive grip with a gloved hand.



Rear Cab Wall Construction

The rear cab wall shall be constructed with the use of 3/16" aluminum diamond plate interlocking in aluminum extrusions.

Cab Wheel Well

The cab wheel well shall be increased in size to provide additional clearance for larger tires. The fender trim shall be adjustable in and out to better accommodate various wheel / tire offsets.

Receptacle Mounting Plate

A mounting plate shall be provided for the battery charger receptacle, battery charger indicator and if applicable the air inlet. The plate shall be constructed of 14 gauge brushed finish stainless steel and be removable for service access to the receptacle(s) and indicator.

Air Conditioning

An overhead air-conditioner / heater system with a single roof mounted condenser shall be supplied.

The unit shall be mounted to the cab interior headliner in a mid cab position, away from all seating positions. The unit shall provide ten (10) comfort discharge louvers, four (4) to the back area of the cab and six (6) to the front. These louvers will be used for AC and heat air delivery. Two (2) additional large front louvers shall be damper controlled to provide defogging and defrosting capabilities to the front windshield as necessary.

The unit shall consist of a high output evaporator coil and heater core with one (1) high output dual blower for front air delivery, and two (2) high performance single wheel blowers for rear air delivery.

A serviceable filter shall be installed on the A/C evaporator. The filter shall consist of a steel perimeter frame with a foam filter.

The control panel shall actuate the air-distribution system with air cylinders, which are to be separated from the brake system by an 85-90 psi pressure protection valve. A three-speed blower switch shall control air speed.

The condenser shall be roof mounted and have a minimum capacity of 65,000 BTU's and have dual fans with a built in receiver drier.

Performance Data: (Unit only, no ducting or louvers)

AC BTU: 55,000

Heat BTU: 65,000



CFM : 1300 @ 13.8V (All blowers)

The compressor shall be a ten-cylinder swash plate type Seltec model TM-31HD with a capacity of 19.1 cu.in. per revolution.

The system shall be capable of cooling the interior of the cab from 100 degrees ambient to 75 degrees or less with 50% relative humidity in 30 minutes or less.

HVAC Control Location

Heating and air conditioning controls shall be located in the center dash area.

Seating

All seats shall be Seats, Inc. 911 brand.

Seat, Driver

Seats, Inc 911 air suspension seat shall be supplied for the driver's position.

Features shall include:

- Universal styling
- High back seat back
- Low profile air suspension assembly with rubber accordion cover
- Weight, height and ride adjustment
- Built-in back and lumbar adjustment
- 4" fore and aft adjustment

All seat positions shall have a bright red retractable 3-point lap and shoulder harness, providing additional safety and security for personnel. Extensions shall be provided with the seat belts so the male end can be easily grasped and the female end easily located while sitting in a normal position.

Seat, Officer

One (1) Seats, Inc. 911 Universal fixed SCBA seat shall be supplied for the officer's position in front of the cab to the right of the driver's position.

Features shall include:

- Universal styling.
- High back seat back.
- Built-in back and lumbar adjustment.
- Easy exit, flip up, and split headrest for improved exit with SCBA.



All seat positions shall have a bright red retractable 3-point lap and shoulder harness, providing additional safety and security for personnel. Extensions shall be provided with the seat belts so the male end can be easily grasped and the female end easily located while sitting in a normal position.

Seat, Rear Facing

One (1) Seats, Inc. 911 Universal SCBA seat shall be provided in the rear facing position over the driver side wheel well.

Features shall include:

- Universal styling.
- High back seat back.
- Easy exit, flip up, and split headrest for improved exit with SCBA.

All seat positions shall have a bright red retractable 3-point lap and shoulder harness, providing additional safety and security for personnel. Extensions shall be provided with the seat belts so the male end can be easily grasped and the female end easily located while sitting in a normal position.

Seat, Rear Facing

One (1) Seats, Inc. 911 Universal SCBA seat shall be provided in the rear facing position over the officer side wheel well.

Features shall include:

- Universal styling.
- High back seat back.
- Easy exit, flip up, and split headrest for improved exit with SCBA.

All seat positions shall have a bright red retractable 3-point lap and shoulder harness, providing additional safety and security for personnel. Extensions shall be provided with the seat belts so the male end can be easily grasped and the female end easily located while sitting in a normal position.

Seat Cover Material

All seats shall have Imperial 1200 seat cover material.

Seat Fabric Color

All seats shall be gray in color.

Seating Capacity Tag



A tag that is in view of the driver stating seating capacity of four (4) personnel shall be provided.

Universal Bracket for Air Pack Bottles

A Ziamatic bottle bracket model KD-ULLH consisting of a back plate, short footplate, two non-mar double-coated clips and a "Load & Lock" adjustable strap assembly shall be provided. The back plate and footplate will be black thermo-plastic coated. The clips will be double coated as to not mar cylinders. The bracket shall fit all U.S. made 30 to 60 minute rated self-contained breathing apparatus.

Brackets shall be located officer's seat, rear facing driver's side, rear facing officer's side.

Cab Interior Color

Cab instrument panel, overhead console, trim panels, headliner, and door panels shall be gray.

Sun Visors

Lexan sun visors shall be provided for the driver and officer matching the interior trim of the cab and shall be flush mounted into the underside of the overhead console.

Cab Dash

All surfaces subject to repeated contact and wear -- the center and officer side dash, windshield "A" post covers and lower front kick panels -- shall be covered with thermoformed, non-metallic, non-fiber trim pieces to provide excellent scuff and abrasion resistance, as well as chemical stain resistance. The thermoformed material shall comply with Federal Motor Vehicle Safety Standard (FMVSS) 302 for flammability of interior materials.

Engine Cover

The engine cover shall blend in smoothly with the interior dash and flooring of the cab. The upper left and right sides shall have a sloped transition surface running front to rear providing increased space for the driver and officer.

The engine cover and engine service access door cover shall be molded 18 lb/cu. ft. (+/-0.5) flexible integral skinned polyurethane foam at a Durometer of 60 (+/- 5.0) per ASTM F1957-99. The cover shall be approximately .5" thick with a minimum skin thickness of 0.0625 inches. The cover shall be provided to reduce the transmission of noise and heat from the engine. The cover shall be black and feature a pebble grain finish for slip resistance.

Cab Dome Lights



A dome light assembly with two (2) incandescent bulbs with one (1) white lens and one (1) red lens and plastic housing shall be installed. The white light activates with appropriate cab door and light assembly mounted push-button switch, the red light activates with light assembly mounted push-button switch only.

There shall be two (2) mounted in the front of the cab, one (1) in the driver and one (1) in the officer ceiling.

There shall be two (2) mounted in the rear of the cab, one (1) in the driver side and one (1) in the officer side ceiling.

Battery Charger Receptacle

A 20 amp battery charger receptacle shall be installed in the specified location.

The receptacle shall be located outside driver's door next to handrail.

The cover color shall be Yellow.

English Dominant Gauge Cluster

The cab operational instruments shall be located in the dashboard on the driver side of the cab and shall be clearly visible. The gauges in this panel shall be English dominant and shall be the following:

- Speedometer/Odometer
- Tachometer with integral hour meter
- Engine oil pressure gauge with warning light and buzzer
- Engine water temperature gauge with warning light and buzzer
- Two (2) air pressure gauges with a warning light and buzzer (front air and rear air)
- Fuel gauge
- Voltmeter
- Transmission oil temperature gauge

This panel shall be backlit for increased visibility during day and night time operations.

Headlights

The front of the cab shall have four (4) headlights. The headlights shall be mounted on the front of the cab in the lower position. The headlights shall be day time operational.

Cab Turn Signals



There shall be a pair of Federal Signal QuadraFlare model QL64Z-ARROW LED (Light Emitting Diode) turn signal light heads with populated arrow pattern and amber lens mounted upper headlight bezel and wired with weatherproof connectors.

Battery Charger Location

The battery charger shall be located behind driver's seat.

Battery Charger

An E-ONE LPC 20 battery charger with remote mounted LED display shall be installed.

A fully automatic charging system shall be installed on the apparatus. The system shall have a 120 volt, 60 hertz, 7 amp AC input with an output of 20 amps 12 volts DC. The battery charging system shall be connected directly to the shoreline to ensure the batteries remain fully charged while the vehicle is in the fire station or firehouse.

The system shall include a remote charging status indicator panel. The panel shall consist of two (2) LED lights to provide a visual signal if battery voltage is good or drops below 11.5 volts. The microprocessor shall be continuously powered from the battery to provide the charge status.

Cab Headlights

The quad cab headlight bezels shall contain rectangular sealed beam halogen lights.

DPF Regeneration Override

A momentary override switch shall be provided for the Diesel Particulate Filter (DPF) regeneration. The switch will inhibit the regeneration process until the switch is reset or the engine is shut down and restarted. The switch shall be located within reach of the driver.

Steering Wheel Switches

The steering wheel shall be supplied with two (2) switch pods. Each switch pod shall include five (5) switches. The pods shall include switching for wipers, master warning, air horns and auxiliary engine brake (on/off). In addition there shall be three (3) auxiliary switches that can be programmed to meet department specified functions.

The wiper switches shall include high / low speed, intermittent, wipe / wash and off. The wiper motors shall be synchronized so as to wipe each windshield simultaneously.

Aerial Equipment Body



The aerial body shall be designed to permit the reloading of fire hose without raising the aerial from the stored position. This requirement is essential to the effective operation of the apparatus when pumper operations are required.

The apparatus body shall be constructed entirely of aluminum extrusions with interlocking aluminum plates. An extruded modular aluminum body is required due to the high strength-to-weight ratio of aluminum, corrosion-resistant body structure, easy damage repair, and lighter overall body weight to allow for increased equipment carrying capacity.

The apparatus shall incorporate a rescue style body design to maximize compartment space. The rescue style left and right side body shall combine upper and lower compartments to provide more efficient use of body storage capacity.

The entire vehicle shall be constructed of aluminum extrusions. Body designs that incorporate steel sub-frames connected to aluminum compartments are not as corrosion-resistant and not acceptable.

Body Mainframe

The body mainframe shall be entirely constructed of aluminum. The complete framework shall be constructed of 6061T6 and 6063T5 aluminum alloy extrusions welded together using 5356 aluminum alloy welding wire.

The mainframe shall incorporate a series of vertical frame components connected in series. Each vertical frame assembly shall be constructed with 3" x 3" extrusions welded together in a square frame configuration. The open center shall permit the installation of a tunnel for ground ladder storage. The mainframe shall be held together from front to rear by two (2) solid 1/2" x 3" aluminum braces on each side of the vertical frame components. The braces shall also serve as the connection point between the torque box and body frame. The body side compartments shall be connected and supported by the extruded aluminum mainframe assembly.

Body Side Assemblies

The left and right side body assemblies shall be framed with 6063T5 1 1/2" x 4" 3/16" wall extrusions. The left side body compartments shall be framed to make full height compartments ahead and behind the wheel well opening. The body side assemblies shall be designed so that the compartment walls are not required to support the body. The compartments shall be interlocked and welded to the side assembly extrusions.

The top of the body side assemblies shall be supplied with embossed diamond plate covers with polished corners to minimize maintenance and provide service access to electrical components.

Stabilizer Openings



The body shall be designed to accommodate a four (4) stabilizer aerial system. One (1) opening shall be supplied behind the rear axle as close to the wheel well opening as possible to maximize rear angle of departure and to prevent the stabilizer pads from contacting the ground during driving. The second set shall be mounted just behind the pump compartment. The openings shall be framed in aluminum extrusions. A stabilizer cover made from treadplate shall be supplied on the extendable stabilizer. The cover shall provide a pleasing appearance and mounting location for a red stabilizer warning light as outlined in NFPA 1901.

The stabilizer openings shall be supplied with clear lights to illuminate the stabilizers and the ground surrounding the openings. The lights shall illuminate when any stabilizer is moved from the stored position.

Body Mounting System

The body shall attach to the integral torque box with grade 8 bolts connected through steel mounts welded on the side of the torque box. To isolate dissimilar metals a 1/4" fiber- reinforced rubber dielectric barrier between the aluminum body and steel torque box shall be supplied. Body designs that weld to the aerial torque box or chassis frame rails shall not be acceptable due to the stress imposed on the vehicle during road travel and aerial operations.

Rear Body Design

The rear body shall be designed to provide ground ladder storage, hose deployment, and service access to aerial components. The center rear of the body shall be open for ground ladder storage. The area below the ground ladder storage shall be for a waterway inlet (if applicable), the stabilizer control panel and have access doors to hydraulic components.

The aerial master control panel that is located on the rear of the body shall consist of a master switch, interlock light, and indicators that illuminate when each stabilizer is deployed. The stabilizer controls shall be divided into two (2) boxes located one (1) each side on the rear body so the operator may observe the stabilizers being deployed on each side of the apparatus as outlined in NFPA 1901.

Side Aerial Access Staircase

A single access staircase shall be supplied on the driver's side of the apparatus to the aerial turntable. The staircase shall incorporate a pocket-style drop-down step in the body rubrail to reduce ground to staircase step height when the unit is up on jacks. The angled staircase shall be supplied with extruded aluminum handrails on both sides of the staircase frame.

Water Tank Mounting System

The body design shall allow the booster tank to be completely removable without disturbing or dismounting the apparatus body structure. The water tank shall rest on top of a 3" x 3" frame assembly covered with rubber shock pads and corner braces formed from 3/16" angled plate to support the tank.



The booster tank mounting system shall utilize a floating design to reduce stress from road travel and vibration. To maintain low vehicle center of gravity, the water tank bottom shall be mounted within 5" of the frame rail top. Designs that store ground ladders under the water tank and raise center of gravity shall not be acceptable.

Compartments

All body compartment walls and ceilings shall be constructed from 1/8" formed aluminum 3003 H14 alloy plate. Each compartment shall be modular in design and shall not be part of the body support structure.

Compartment floors shall be constructed of 1/8" aluminum diamond plate welded in place. Compartment floors that are over 15" deep shall be supported by a minimum 1.5" x 3" x 1/8" walled aluminum extrusions. The compartment seams shall be sealed using a permanent pliable silicone caulk. A series of louvers shall be supplied to facilitate ventilation of each compartment. Each louver shall be 3" wide by 3/4" tall and 1/2" deep.

Handrails

Access handrails shall be provided at all step positions, including, but not limited to, the rear corner tailboard and installed to NFPA 1901 15.8. All body handrails shall be constructed of maintenance-free, corrosion-resistant, extruded aluminum. Handrails shall be a minimum of 1.25" OD and shall be installed between chrome end stanchions at least 2" from the mounting surface to allow for access with a gloved hand. The extruded aluminum shall be ribbed to assure a good grip for personnel safety.

The handrails shall be installed as follows:

Two (2) 48" handrails, one (1) each side, located on the aerial access stair case.

Steps, Standing, and Walking Surfaces

The maximum stepping distance shall not exceed 18", with the exception of the ground to first step. The ground to first step shall not exceed 24". The ground to first step shall be maintained when the stabilizers are deployed by an auxiliary set of steps installed at the aerial access staircase. All steps or ladders shall sustain a minimum static load of 500 lbs. without deformation as outlined in NFPA 15.7.2.

All exterior steps shall be designed with a minimum slip resistance of 0.52 when tested wet using the Brungraber Mark II tester in accordance with the manufacturer's instructions.

Apparatus Warning Labels

A label shall be supplied on the rear body to warn personnel that riding in or on the rear step is prohibited as outlined in NFPA 1901 15.7.5. A label shall be applied to both sides of the apparatus and the rear to warn operators that the aerial is not insulated.



Rubrail

The body shall have a rubrail along the length of the body on each side and at the rear. The rubrail shall be constructed of minimum 3/16" thick anodized aluminum 6463T6 extrusion. The rubrail shall be a minimum of 2.75" high x 1.25" deep and shall extend beyond the body width to protect compartment doors and the body side.

The rubrail shall be of a C-channel design to allow marker and warning lights to be recessed inside for protection. The top surface of the rubrail shall have a minimum of five (5) serrations raised .1" high with cross grooves to provide a slip-resistant edge for the rear step and running boards. The rubrail shall be spaced away from the body using 3/16" nylon spacers. The ends of each section shall be provided with a rounded corner piece. The area inside the rubrail C-channel shall be inset with a reflective material for increased side and rear visibility.

Pump Compartment

The pump operator's control panel and pump compartment shall be located at the front of the body. The operator's controls and gauges shall be located on the left side (street side) of the apparatus. The compartment shall be designed following NFPA 1901 15.6.

A side running board formed from 1/8" aluminum diamond plate shall be provided and shall extend the full length of the pump module on each side of the apparatus. The running board shall be bolted to the pump compartment for rigidity and to provide easy removal for replacement in the case of damage.

ISO Compliance

The manufacturer shall ensure that the construction of the apparatus aerial body shall be in conformance with the established ISO-compliant quality system. All written quality procedures and other procedures referenced within the pages of the manufacturer's Quality Manual, as well as all Work Instructions, Workmanship Standards, and Calibration Administration that directly or indirectly impacts this process shall be strictly adhered to. By virtue of its ISO compliance the manufacturer shall provide an apparatus aerial device that is built to exacting standards, meets the customer's expectations, and satisfies the customer's requirements.

Rear Body Panels

The rear body panels shall be smooth 1/8" un-painted aluminum plate to facilitate rear body striping. The panels shall be bolt-on for a clean appearance and easier repair in the event of damage.

Driver Side Compartments

The body design shall provide 98.12 cubic feet of storage, which exceeds the minimum NFPA 1901 Chapter 8.5 requirement of 40 cubic feet.



There shall be one (1) compartment (L1) over the forward stabilizers. The compartment shall be approximately 31" wide x 13" high x 19" deep (upper) and 31" wide x 29" high x 14" deep (lower) and contain approximately 11.71 cubic feet of storage space. The door opening shall be approximately 31" wide x 42" high.

There shall be one (1) compartment (L2) behind the forward stabilizers. The compartment shall be approximately 38" wide x 53" high x 25.5" deep and contain approximately 29.72 cubic feet of storage space. The door opening shall be approximately 38" wide X 53" high.

There shall be one (1) compartment (L3) over rear wheels. The compartment shall be approximately 50" wide x 19" high x 26" deep and contain approximately 14.29 cubic feet of storage space. The door opening shall be approximately 50" wide X 19" high.

There shall be one (1) compartment (L4) over rear wheels. The compartment shall be approximately 63" wide x 19" high x 20" deep and contain approximately 13.85 cubic feet of storage space. The door opening shall be approximately 63" wide x 19" high.

There shall be one (1) compartment (L5) over the rear stabilizer. The compartment shall be approximately 31" wide x 13" high x 18" deep (upper) and 30" wide x 29" high x 14" deep (lower) and contain approximately 11.25 cubic feet of storage space. The door opening shall be approximately 31" wide x 42" high.

There shall be one (1) compartment (L6) behind the rear stabilizer. The compartment shall be approximately 28" wide x 13" high x 18" deep (upper) and 28" wide x 40" high x 22" deep (lower) and contain approximately 18.05 cubic feet of storage space. The door opening shall be approximately 28" wide x 53" high.

Dual Fuel Fills

The apparatus shall be supplied with a fuel fill on each side of the body. The fuel fills shall have hinged treadplate doors attached with a 1/8" stainless steel hinge and a latch to keep the doors closed. The doors shall be labeled "Diesel Fuel Only".

Officer Side Compartments

The body design shall provide 56.82 cubic feet of storage.

There shall be one (1) compartment (R1) over the forward stabilizers. The compartment shall be approximately 31" wide x 13" high x 19" deep (upper) and 31" wide x 29" high x 14" deep (lower) and contain approximately 11.71 cubic feet of storage space. The door opening shall be approximately 31" wide x 42" high.



There shall be one (1) compartment (R2) behind the forward stabilizers. The compartment shall be approximately 38" wide x 53" high x 26" deep and contain approximately 29.80 cubic feet of storage space. The door opening shall be approximately 38" wide x 53" high.

There shall be one (1) compartment (R3) over the rear stabilizer. The compartment shall be approximately 30" wide x 19" high x 14" deep and contain approximately 4.62 cubic feet of storage space. The door opening shall be approximately 31" wide x 19" high.

There shall be one (1) compartment (R4) behind the rear stabilizer. The compartment shall be approximately 28" wide x 30" high x 22" deep and contain approximately 10.69 cubic feet of storage space. The door opening shall be approximately 28" wide x 30" high.

The hosebed shall contain 45 cubic feet. The hosebed shall measure 23" deep by 18" wide and 189" long.

The hosebed compartment deck shall be constructed entirely from maintenance-free extruded aluminum. Extrusions shall have an anodized ribbed top surface for maintenance-free service life. Extruded aluminum slats shall be 3/4" x 2 3/4" and shall be riveted into a one-piece grid system to prevent the accumulation of water and allow ventilation to assist in drying hose. The hosebed compartment shall be free of sharp edges and projections to prevent hose damage. The compartment deck design shall incorporate a track for the installation of adjustable hosebed dividers. The track shall hold the nut straight so only a Philip's head screwdriver is required to adjust the divider from side to side.

The hosebed sides shall consist of aluminum plate and diamond plate welded, from the backside, into a framework of 3" x 3" x 3/16" aluminum slotted extrusions welded both vertically and horizontally for high rigidity.

Dual Fuel Fills

The apparatus shall be supplied with a fuel fill on each side of the body. The fuel fills shall have hinged treadplate doors attached with a 1/8" stainless steel hinge and a latch to keep the doors closed. The doors shall be labeled "Diesel Fuel Only".

Double Crosslay Hosebed

Two (2) crosslay hosebeds shall be provided at the front area of the body. Each of the two (2) crosslay sections shall have a capacity for up to 200' of 2.0" double-jacket fire hose double stacked and preconnected to the pump discharge. The crosslay decking shall be constructed entirely of maintenance-free 3/4" x 2-3/4" hollow aluminum extrusions.

Stainless steel rollers with nylon guides set in aluminum extrusions shall be installed horizontally and vertically on each end of the crosslay to allow easy deployment of the hose and help protect the body paint.



Dunnage Pan

A dunnage pan constructed of 3/16" (.188") aluminum treadplate shall be located rearward of the crosslays. The dunnage pan shall be sized to maximize available storage space.

Outrigger Covers

Two (2) piece outrigger covers constructed of .125" aluminum treadplate shall be provided for the jack leg openings. One piece of the cover shall be sized to cover just the extending outrigger in order to require a minimal amount of set-up space. The second piece of the cover shall be fixed and mounted to the body to cover the remaining outrigger opening.

Auxiliary Ground Pads

Four (4) auxiliary ground pads shall be provided. The pads shall be 24" x 24" x 1/2" thick aluminum plate with a 20 degree formed handle with cutout for hand hold. The pads shall be stored in brackets that are welded below the body.

Rear Pike Pole Storage

Pike poles storage shall be provided at the rear of the body for six (6) pike poles. The storage area shall be labeled for two (2) 6' poles, two (2) 8' poles, and two (2) 12' poles. The pike poles shall be secured by either "J" slotted locking tubes and/or hinged door(s) that matches the rear body finish.

Ladder Tunnel Doors

A pair of 3/16" (.188) aluminum smooth plate doors with D-ring style handles shall be installed for access to the rear ladder tunnel. Each door shall open a full 90 degrees to allow easy removal of ground ladders. The doors shall match the rear body finish.

Single Compartment Door

A single compartment door shall be constructed using a box pan configuration. The outer door pan shall beveled and shall be constructed from 3/16" (0.188") aluminum plate. The inner door pan shall be constructed from 1/8" (0.125") smooth aluminum plate and shall have nutsert fittings to attach hold-open hardware. The inner pan shall have a 95-degree bend to form an integral drip rail.

The compartment door shall have a 1" x 9/16" (1" x 0.43") closed-cell "P" EPDM sponge gasket meeting ASTM D-1066 2A4 standards installed around the perimeter of the door to provide a seal that is resistant to oil, sunlight, and ozone.

A drain hole shall be installed in the lower corner of the inside door pan to assist with drainage.



A polished stainless steel Hansen D-ring style twist-lock door handle with #459 latch shall be provided on the door. The 4-1/2" (4.5") D-ring handle shall be mounted directly to the door latching mechanism with screws that do not penetrate the door material for improved corrosion resistance.

The compartment door shall be securely attached to the apparatus body with a full-length stainless steel 1/4" (0.25") rod piano-type hinge isolated from the body and compartment door with a dielectric barrier. The door shall be attached with machine screws threaded into the doorframe. The door shall have a gas shock-style hold-open device.

An anodized aluminum drip rail shall be mounted over the compartment opening to assist in directing water runoff away from the compartment.

The door(s) shall be installed in the following location(s): R3, R4

Single Compartment Door

A single compartment door shall be constructed using a box pan configuration. The outer door pan shall be beveled and shall be constructed from 3/16" (0.188") aluminum plate. The inner door pan shall be constructed from 1/8" (0.125") smooth aluminum plate and shall have nutsert fittings to attach hold-open hardware. The inner pan shall have a 95-degree bend to form an integral drip rail.

The compartment door shall have a 1" x 9/16" (1" x 0.43") closed-cell "P" EPDM sponge gasket meeting ASTM D-1066 2A4 standards installed around the perimeter of the door to provide a seal that is resistant to oil, sunlight, and ozone.

A drain hole shall be installed in the lower corner of the inside door pan to assist with drainage.

A polished stainless steel Hansen D-ring style twist-lock door handle with #459 latch shall be provided on the door. The 4-1/2" (4.5") D-ring handle shall be mounted directly to the door latching mechanism with screws that do not penetrate the door material for improved corrosion resistance.

The compartment door shall be securely attached to the apparatus body with a full-length stainless steel 1/4" (0.25") rod piano-type hinge isolated from the body and compartment door with a dielectric barrier. The door shall be attached with machine screws threaded into the doorframe. The door shall have gas shock-style hold-open devices.

An anodized aluminum drip rail shall be mounted over the compartment opening to assist in directing water runoff away from the compartment.

The door(s) shall be installed in the following location(s): L3, L4

Roll Up Compartment Door



A ROM brand roll up door with satin finish shall be provided on a compartment up to 45” tall. The door(s) shall be installed in the following location(s): L1, L5, R1.

The Robinson door slats shall be double wall box frame and manufactured from anodized aluminum. The slats shall have interlocking end shoes on each slat. The slats shall have interlocking joints with a PVC/vinyl inner seal to prevent any metal to metal contact and inhibit moisture and dust penetration.

The track shall be anodized aluminum with a finishing flange incorporated to provide a finished look around the perimeter of the door without additional trim or caulking. The track shall have a replaceable side seal to prevent water and dust from entering the compartment.

The doors shall be counterbalanced for ease in operation. A full width latch bar shall be operable with one hand, even with heavy gloves. Securing method shall be a positive latch device.

A magnetic type switch integral to the door shall be supplied for door ajar indication and compartment light activation.

The door opening shall be reduced by 2” in width and approximately 8-9” in height depending on door height.

Roll Up Compartment Door

A ROM brand roll up door with satin finish shall be provided on a compartment greater than 45” tall. The door(s) shall be installed in the following location(s): L2, L6, R2.

The Robinson door slats shall be double wall box frame and manufactured from anodized aluminum. The slats shall have interlocking end shoes on each slat. The slats shall have interlocking joints with a PVC/vinyl inner seal to prevent any metal to metal contact and inhibit moisture and dust penetration.

The track shall be anodized aluminum with a finishing flange incorporated to provide a finished look around the perimeter of the door without additional trim or caulking. The track shall have a replaceable side seal to prevent water and dust from entering the compartment.

The doors shall be counterbalanced for ease in operation. A full width latch bar shall be operable with one hand, even with heavy gloves. Securing method shall be a positive latch device.

A magnetic type switch integral to the door shall be supplied for door ajar indication and compartment light activation.

The door opening shall be reduced by 2” in width and approximately 8-9” in height depending on door height.

Hose Bed Cover



A cover constructed of Black 18 oz. PVC vinyl coated polyester shall be installed over the apparatus hose bed. The base fabric shall be 1000 x 1300 Denier Polyester with a fabric count of 20 x 20 square inch.

The front edge of the cover shall be mechanically attached to the body. The sides of the cover shall be held in place with heavy duty Velcro strips running the length of the hose bed. The rear of the cover shall have an integral flap that extends down to cover the rear of the hose bed. This flap shall be secured in place with heavy duty nylon straps to comply with the latest edition of NFPA 1901.

Vinyl Crosslay Cover

A cover constructed of Black 18 oz. PVC vinyl coated polyester shall be installed on the crosslay. The base fabric shall be 1000 x 1300 Denier Polyester with a fabric count of 20 x 20 per square inch.

The cover shall be held in place across the top of the body by chrome snaps. The sides of the cover shall have integral flaps that extend down to cover the sides of the crosslay. The side flaps shall be secured in place to comply with the latest edition of NFPA 1901.

Side Mount Pump Panels

The driver and officer side pump panels shall be constructed of 14 gauge stainless steel. Each panel shall have the ability to be removed from the module for easier access and for maintenance in the pump area.

Pump Access Door

The officer side pump module shall include an upper horizontal hinged pump access door.

The door shall be constructed of 14 gauge brushed stainless steel. The compartment door shall be securely attached with a full-length stainless steel piano type hinge with 1/4" pins. The hinge shall be "staked" on every other knuckle to prevent the pin from sliding. The door shall include two (2) push-button style latches to secure the door in the closed position and two (2) hold-open devices to hold the door in the open position.

Pump Panel Tags

Color coded pump panel labels shall be supplied to be in accordance with NFPA 1901 compliance.

Booster Tank

The booster tank shall be T-shaped in configuration and shall have a capacity of 300 gallons. The booster tank shall be constructed of polypropylene material. The booster tank shall be completely removable without disturbing or dismounting the apparatus body structure. The top of the booster tank is fitted with removable lifting assembly designed to facilitate tank removal.



The booster tank top, sides, and bottom shall be constructed of a minimum 1/2" (0.50") thick black UV-stabilized copolymer polypropylene. Joints and seams shall be fused using nitrogen gas as required and tested for maximum strength and integrity. The tank construction shall include technology wherein a sealant shall be installed between the plastic components prior to being fusion welded. This sealing method will provide a liquid barrier offering leak protection in the event of a weld compromise. The tank cover shall be constructed of 1/2" thick polypropylene and UV stabilized, to incorporate a multi-piece locking design, which allows for individual removal and inspection if necessary. The tank cover(s) shall be flush or recessed 3/8" from the top of the tank and shall be fused to the tank walls and longitudinal partitions for maximum integrity. Each one of the covers shall have hold downs consisting of 2" minimum polypropylene dowels spaced a maximum of 40" apart. These dowels shall extend through the covers and will assist in keeping the covers rigid under fast filling conditions.

The tank shall have a combination vent and manual fill tower with a hinged lid. The fill tower shall be constructed of 1/2" polypropylene and shall be a typical dimension of 8" x 8" outer perimeter (subject to change for specific design applications). The fill tower shall be blue in color indicating that it is a water-only fill tower. The tower shall have a 1/4" thick removable polypropylene screen and a polypropylene hinged cover. The capacity of the tank shall be engraved on the top of the fill tower lid.

The booster tank shall have two (2) tank plumbing openings. One (1) for a tank-to-pump suction line with an anti-swirl plate, and one (1) for a tank fill line. All tank fill couplings shall be backed with flow deflectors to break up the stream of water entering the tank, and be capable of withstanding sustained fill rates per the tank fill inlet size.

The sump shall be constructed of a minimum of 1/2" polypropylene. The sump shall have a minimum 3" N.P.T. threaded outlet for a drain plug per NFPA. This shall be used as a combination clean-out and drain. All tanks shall have an anti-swirl plate located approximately 3" above the inside floor.

The transverse and longitudinal swash partitions shall be manufactured of a minimum of 3/8" polypropylene. All partitions shall be equipped with vent and air holes to permit movement of air and water between compartments. The partitions shall be designed to provide maximum water flow. All swash partitions interlock with one another and are completely fused to each other as well as to the walls of the tank. All partitions and spacing shall comply with NFPA 1901. The walls shall be welded to the floor of the tank providing maximum strength.

Inside the fill tower there shall be a combination vent/overflow pipe. The vent overflow shall be a minimum of schedule 40 polypropylene pipe with an I.D. of 3" or larger that is designed to run through the tank. This outlet shall direct the draining of overflow water past the rear axle, thus reducing the possibility of freeze-up of these components in cold environments. This drain configuration shall also assure that rear axle tire traction shall not be affected when moving forward.

The booster tank shall undergo extensive testing prior to installation in the truck. All water tanks shall be tested and certified as to capacity on a calibrated and certified tilting scale.



Each tank shall be weighed empty and full to provide precise fluid capacity. Each tank shall be delivered with a Certificate of Capacity delineating the weight empty and full and the resultant capacity based on weight. Engineering estimates for capacity calculations shall not be permitted for capacity certification. The tank must be designed and fabricated by a tank manufacturer that is ISO 9001:2008 certified in each of its locations. The ISO certification must be to the current standard in effect at the time of the design and fabrication of the tank.

A tag shall be installed on the apparatus in a convenient location and contain pertinent information including a QR code readable by commercially available smart phones. The information contained on the tag shall include the capacity of the water and foam (s), the maximum fill and pressure rates, the serial number of the tank, the date of manufacture, the tank manufacturer, and contact information. The QR code will allow the user to connect with the tank manufacturer for additional information and assistance.

The tank shall have a limited Lifetime warranty that provides warranty service for the life of the fire apparatus in which the tank is installed. Warranties are transferable if the apparatus ownership changes by requesting the transfer from the tank manufacturer.

Tank Fill 2 Akron Valve

One (1) 2” pump-to-tank fill line having a 2” manually operated full flow valve. The valve control shall be located at the pump operator’s panel and shall visually indicate the position of the valve at all times. The fill line shall be controlled using a chrome handle with an integral tag.

The valve shall be an Akron 8800HD series with a 316 stainless steel ball and dual polymer seats for ease of operation and increased abrasion resistance. The valve shall have a self-locking ball feature using an automatic friction lock design to balance the stainless steel ball when in a throttle position with water flowing through it.

The valve shall be of unique Akron swing-out design to allow the valve body to be removed for servicing without disassembling the plumbing.

All fabricated piping shall be a minimum of Schedule 10 stainless steel for superior corrosion resistance and decreased friction loss.

Tank to Pump, 3" Akron Valve

One (1) manually operated 3” Akron valve shall be installed between the pump suction and the booster tank in order to pump water from the tank. The valve control shall be located at the pump operator’s panel and shall visually indicate the position of the valve at all times.

The valve shall be an Akron 8800HD series with a 316 stainless steel ball and dual polymer seats for ease of operation and increased abrasion resistance. The valve shall have a self locking ball feature using



an automatic friction lock design to balance the stainless steel ball when in a throttle position and water is flowing through it.

The valve shall be of the unique Akron swing-out design to allow the valve body to be removed for servicing without disassembling the plumbing.

All fabricated piping shall be a minimum of Schedule 10 stainless steel for superior corrosion resistance and decreased friction loss.

Rear Ladder Storage

A ladder storage tunnel shall be provided beneath the aerial device frame work. There shall be access to the ladders via an opening at the rear.

This tunnel shall be lined with .090" aluminum. The ladders will be held captive top and bottom by aluminum tracks and slide on friction reducing material. All ladders shall be removable individually without having to remove any other ladder.

The ladder tunnel shall hold: (2) PEL-35, PEL-28, PEL-24, PRL-20, PRL-16 and FL-10 (with rubber block feet)

Slide-Out Platform

The slide-out platform shall be approximately 21" deep and shall be constructed of 1/8" aluminum treadplate. The platform shall be mounted under the apparatus body. The platform shall utilize a maintenance-free slide system incorporating stainless steel shoulder bolts that slide in slotted heavy wall aluminum angles. Notches shall be provided at each end of the slots to hold the platform in both the extended and retracted positions.

A chrome grab handle shall be provided on the front face of the platform for ease of operation.

Non-slip aluminum hand rail(s) with chrome plated stanchions shall be provided as best suited for use with the platform operation.

If applicable, NFPA pump throttle height requirement shall be measured from the top of the slide-out platform on all aerials and from the ground on side mounted pump operator panels on non-aerial apparatus.

Location: below driver side pump panel.

Rear Mud Flaps

The rear tires shall have a set of black mud flaps mounted behind the rear chassis wheels with E-ONE logo.



Hose Bed Capacity

Hosebed hoseload allowance on the apparatus shall be 1000 lbs.

Overall Height Restriction

The apparatus shall have no overall height restrictions.

Overall Length Restriction

The unit has no overall length restrictions.

Body Wheel Well

The body wheel well frame shall be constructed from 6063-T5 aluminum extrusion with a slot the full length to permit an internal fit of 1/8" (0.125") aluminum treadplate. The wheel well trim shall be constructed from 6063-T5 formed aluminum extrusion. The wheel well liners shall be constructed of a 3/16" (.187") composite material. The liners shall be bolt-on and shall provide a maintenance-free and damage-resistant surface.

Side Body Platework

The painted aluminum smooth plate body side panels shall be flush with the supporting extrusions.

Equipment Capacity

Equipment allowance on the apparatus shall be 2500 lbs. This allowance is in addition to the weight of the hoses and ground ladders listed in the shop order as applicable.

Pump Rating

The fire pump shall be rated at 1500 GPM.

Fire Pump System

The pump shall be a midship-mounted Hale QMAX single stage centrifugal pump. The pump shall be mounted on the chassis frame rails of commercial or custom truck chassis and have the capacity of 1,250 to 2,250 gallons per minute (U.S. GPM) NFPA 1901 rated performance, and shall be split-shaft driven from the truck transmission.

The entire pump body and related parts shall be of fine grain alloy cast iron, with a minimum tensile strength of 30,000 psi (207 MPa). All metal moving parts in contact with water shall be of high quality bronze or stainless steel. Pump body shall be horizontally split in two sections, for easy removal of



impeller assembly including wear rings and bearings from beneath the pump without disturbing pump mounting or piping.

The pump impeller shall be hard, fine grain bronze of the mixed flow design and shall be individually ground and hand balanced. Impeller clearance rings shall be bronze, easily renewable without replacing impeller or pump volute body, and of wrap-around double labyrinth design for maximum efficiency.

The pump shaft shall be heat-treated, corrosion-resistant stainless steel and shall be rigidly supported by three (3) bearings for minimum deflection. The sleeve bearing is to be lubricated by a force fed, automatic oil lubricated design, pressure-balanced to exclude foreign material. The remaining bearings shall be heavy-duty, deep groove ball bearings in the gearbox and shall be splash-lubricated. Pump shaft must be sealed with double-lip oil seal to keep road dirt and water out of the gearbox.

Two (2) 6" diameter suction ports with 6" NST male threads and removable screens shall be provided, one each side. The ports shall be mounted one (1) on each side of the midship pump and shall extend through the side pump panels. Inlets shall come equipped with long handle chrome caps.

Discharge Manifold

The pump system shall utilize a stainless steel discharge manifold system that allows a direct flow of water to discharge valves. The manifold and fabricated piping systems shall be constructed of a minimum of Schedule 10 stainless steel to reduce corrosion.

Pump Shift

The pump shift shall be pneumatically-controlled using a power shifting cylinder.

The power shift control valve shall be mounted in the cab and be labeled "PUMP SHIFT". The apparatus transmission shift control shall be furnished with a positive lever, preventing accidental shifting of the chassis transmission.

A green indicator light shall be located in the cab and be labeled "PUMP ENGAGED". The light shall not activate until the pump shift has completed its full travel into pump engagement position.

A second green indicator light shall be located in the cab and be labeled "OK TO PUMP". This light shall be energized when both the pump shift has been completed and the chassis automatic transmission has obtained converter lock-up (4th gear lock-up).

Test Ports

Two (2) test plugs shall be pump panel mounted for third party testing of vacuum and pressures of the pump.

Gearbox Cooler



A gearbox cooler shall be provided to maintain safe operating temperatures during prolonged pumping operations for pump rating 1500 GPM and over.

Pump Certification

The pump, when dry, shall be capable of taking suction and discharging water in accordance with current NFPA 1901. The pump shall be tested at the manufacturer's facility by an independent, third-party testing service. The conditions of the pump test shall be as outlined in current NFPA 1901.

The tests shall include, at a minimum, the pump test, the pumping engine overload test, the pressure control system test, the priming device tests, the vacuum test, and the water tank to pump flow test as outlined in current NFPA 1901.

A piping hydrostatic test shall be performed as outlined in current NFPA 1901.

The pump shall deliver the percentage of rated capacities at pressures indicated below:

100% of rated capacity at 150 psi net pump pressure
100% of rated capacity at 165 psi net pump pressure
70% of rated capacity at 200 psi net pump pressure
50% of rated capacity at 250 psi net pump pressure

A test plate, installed at the pump panel, shall provide the rated discharges and pressures together with the speed of the engine as determined by the certification test, and the no-load governed speed of the engine.

A Certificate of Inspection certifying performance of the pump and all related components shall be provided at time of delivery. Additional certification documents shall include, but not limited to, Certificate of Hydrostatic Test, Electrical System Performance Test, Manufacturer's Record of Pumper Construction, and Certificate of Pump Performance from the pump manufacturer.

Steamers, Flush+1

The pump 6" steamer intake(s) shall be mounted approximately 1" from the pump panel to back of cap when installed. The "Flush+1" dimension can vary + or - 1-1/4" or as practicable depending on the pump module width and options selected. (Example 72" or 76" modules.)

Location: driver's side, officer's side.

Hale Pressure Relief Valve

A Hale pressure relief valve shall be provided and mounted on the pump operator's panel. The pump shall be equipped with an automatic pressure control device. A single bronze variable pressure setting relief valve shall be provided and be of ample capacity to prevent an undue pressure rise as outlined in



NFPA 1901. The relief valve shall be normally closed and shall open against pump pressure. A relief valve control wheel with a control light to signal when open shall be mounted on the pump operator's panel.

Vernier Engine Throttle

One (1) vernier type throttle shall be mounted on the pump operator's panel and shall be used to control the engine RPM. This system, specifically designed for fire apparatus, shall monitor and control the engine providing power to the fire pump. The system shall control the engine speed when the pump system has been placed into gear. The system shall monitor engine RPM and shall maintain the engines selected speed.

One (1) pump panel mounted "GREEN" indicator light shall be positioned above the throttle control on the pump operator's panel. The light shall be energized when the pump shift has been completed, chassis automatic transmission has obtained converter lock-up (4th gear lock-up), and the chassis parking brake is set.

An interlock system shall be provided to prevent the advancement of the engine speed until the apparatus parking brake is applied, the chassis transmission is in the proper gear, and the fire pump gearbox is properly engaged. When the above conditions have been met, the "OK TO PUMP" light shall be illuminated.

Pump Seal Packing

The pump shaft shall have only one (1) packing gland located on the inlet side of the pump. It shall be of split design for ease of repacking. The packing gland shall be of a design to exert uniform pressure on packing and to prevent cocking and uneven packing load when tightened. The packing rings shall be permanently lubricated, graphite composition and have sacrificial zinc foil separators to protect the pump shaft from galvanic corrosion.

The packing shall be easily adjusted by hand with rod or screw driver with no special tools or wrenches required.

Manual Master Drain

A manual master drain valve shall be installed and operated from the driver side. The master pump drain assembly shall consist of a Class 1 bronze master drain with a rubber disc seal.

The manual master drain valve shall have twelve (12) individually-sealed ports that allow quick and simultaneous draining of multiple intake and discharge lines. It shall be constructed of corrosion-resistant material and be capable of operating at a pressure of up to 600 PSI.

The master drain shall provide independent ports for low point drainage of the fire pump and auxiliary devices.



Pump Cooler

The pump shall have a 3/8" line installed from the pump discharge to the booster tank to allow a small amount of water to circulate through the pump casing in order to cool the pump during sustained periods of pump operation when water is not being discharged. The pump cooler line shall be controlled from the pump operator's panel by a Innovative Controls 1/4 turn valve with "T" handle. Each 1/4 turn handle grip shall feature built-in color-coding labels and a verbiage tag

Priming System

An electrically-driven Hale ESP priming pump shall be provided for the water pump. The primer shall be positive displacement rotary vane type that requires no lubricant. The primer motor shall be heat-treated, anodized aluminum specially coated for wear and corrosion resistance.

One (1) priming control, located at the pump operator's position, shall open the priming valve and start the priming motor. The priming valve shall be electronically interlocked to the "Park Brake" circuit to allow priming of the pump before the pump is placed in gear.

Left Intake 2.5 Akron Valve

One (1) 2-1/2" suction inlet with a manually operated 2-1/2" Akron valve shall be provided on the left side pump panel.

The valve shall be an Akron 8800HD series with a 316 stainless steel ball and dual polymer seats for ease of operation and increased abrasion resistance. The valve shall have a self-locking ball feature using an automatic friction lock design to balance the stainless steel ball when in a throttle position and water is flowing through it.

The valve shall be of the unique Akron swing-out design to allow the valve body to be removed for servicing without disassembling the plumbing.

The outlet of the valve shall be connected to the suction side of the pump with the valve body located behind the pump panel. The valve shall come equipped with a brass inlet strainer, 2-1/2" NST female chrome inlet swivel, and shall be equipped with a chrome plated rockerlug plug with a retainer device.

The valve control shall be located at the pump operator's panel and shall visually indicate the position of the valve at all times.

All fabricated piping shall be a minimum of Schedule 10 stainless steel for superior corrosion resistance, and decreased friction loss.

A 3/4" bleeder valve assembly will be installed on the left side pump panel.

Intake Relief Valve



The pump shall be equipped with an Akron style 59 cast brass, variable-pressure-setting relief valve on the pump suction side. It shall be designed to operate at a maximum inlet pressure of 250 PSI. The relief valve shall be normally closed and shall be set to begin opening at 125 PSI in order to limit intake pressures in the pumping system. When the relief valve opens, the overflow water shall be directed through a plumbed outlet to discharge below the body in an area visible to the pump operator. The overflow outlet shall terminate with a male 2-1/2" NST threaded fitting to allow the overflow water to be directed away from the vehicle with a short hose (supplied by the fire department) during freezing weather or under other conditions where an accumulation of water around the apparatus might be hazardous.

Waterway 4 Discharge with 3 Akron Valve

One (1) 4" discharge outlet with a 3" manually operated Akron valve shall be connected from the pump discharge to the aerial waterway.

The valve shall be an Akron 8800HD series with a 316 stainless steel ball and dual polymer seats for ease of operation and increased abrasion resistance. The valve shall have a self-locking ball feature using an automatic friction lock design to balance the stainless steel ball when in a throttle position with water flowing through it.

The valve shall be of the unique Akron swing-out design to allow the valve body to be removed for servicing without disassembling the plumbing.

The valve control shall be located at the pump operator's panel and shall visually indicate the position of the valve at all times.

All fabricated piping shall be a minimum of Schedule 10 stainless steel for superior corrosion resistance and decreased friction loss.

(2) 1.5 Single Crosslay Akron Valve

Two (2) single crosslay discharge shall be provided at the front area of the body. The crosslay shall include one (1) 2" brass swivel with a 1-1/2" hose connection to permit the use of hose from either side of the apparatus.

The crosslay hose bed shall consist of a 2" heavy-duty hose coming from the pump discharge manifold to the 2" swivel. The hose shall be connected to a manually operated 2" Akron valve. The valve shall be an Akron 8800HD series with a 316 stainless steel ball and dual polymer seats for ease of operation and increased abrasion resistance. The valve shall have a self-locking ball feature using an automatic friction lock design to balance the stainless steel ball when in a throttle position with water flowing through it.

The valve shall be of the unique Akron swing-out design to allow the valve body to be removed for servicing without disassembling the plumbing.



The valve control shall be located at the pump operator's panel and shall visually indicate the position of the valve at all times.

All fabricated piping shall be a minimum of Schedule 10 stainless steel for superior corrosion resistance and decreased friction loss.

Location: crosslay 1 & 2.

(2) Left Panel 2.5 Discharge Akron Valve

One (1) 2-1/2" discharge outlet with a manually operated Akron valve shall be provided at the left hand side pump panel.

The valve shall be an Akron 8800HD series with a 316 stainless steel ball and dual polymer seats for ease of operation and increased abrasion resistance. The valve shall have a self-locking ball feature using an automatic friction lock design to balance the stainless steel ball when in a throttle position with water flowing through it.

The valve shall be of the unique Akron swing-out design to allow the valve body to be removed for servicing without disassembling the plumbing.

The valve control shall be located at the pump operator panel and shall visually indicate the position of the valve at all times.

All fabricated piping shall be a minimum of Schedule 10 stainless steel for superior corrosion resistance and decreased friction loss.

Location: left side discharge 1, left side discharge 2.

Right Panel 2.5 Discharge Akron Valve

One (1) 2-1/2" discharge outlet with a manually operated Akron valve shall be provided at the right side pump panel.

The valve shall be an Akron 8800HD series with a 316 stainless steel ball and dual polymer seats for ease of operation and increased abrasion resistance. The valve shall have a self-locking ball feature using an automatic friction lock design to balance the stainless steel ball when in a throttle position with water flowing through it.

The valve shall be of the unique Akron swing-out design to allow the valve body to be removed for servicing without disassembling the plumbing.

The valve control shall be located at the pump operator panel and shall visually indicate the position of the valve at all times.



All fabricated piping shall be a minimum of Schedule 10 stainless steel for superior corrosion resistance and decreased friction loss.

Location: right side discharge 1, right side discharge 2.

IC Push/Pull Control

The apparatus pump panel shall be equipped with Innovative Controls Side Mount Valve Controls. The ergonomically designed ¼ turn push-pull T-handle shall be chrome-plated zinc with recessed labels for color-coding and verbiage. An anodized aluminum control rod and housing shall, together with a stainless spring steel locking mechanism, eliminate valve drift. Teflon impregnated bronze bushings in both ends of the rod housing shall minimize rod deflection, never need lubrication, and ensure consistent long-term operation. The control assembly shall include a decorative chrome-plated zinc panel-mounting bezel with areas for color-coding and/or FOAM and CAFS identification labels.

(7) Bleeder Drain Valve

The bleeder/drain valves shall be Innovative Controls ¾" ball brass drain valves with chrome-plated lift lever handles and ergonomic grips. Each lift handle grip shall feature built-in color-coding labels and a verbiage tag identifying each valve, also supplied by Innovative Controls. The color labels shall also include valve open and close verbiage.

Discharge/Intake Bezel

Innovative Controls intake and/or discharge swing handle bezels shall be installed to the apparatus with mounting bolts. These bezel assemblies will be used to identify intake and/or discharge ports with color and verbiage. These bezel are designed and manufactured to withstand the specified apparatus service environment and shall be backed by a warranty equal to that of the exterior paint and finish. The specified assemblies feature a chrome-plated panel-mount bezel with durable UV resistant polycarbonate inserts. These UV resistant polycarbonate graphic inserts shall be sub-surface screen printed to eliminate the possibility of wear and protect the inks from fading. All insert labels shall be backed with 3M permanent adhesive (200MP), which meets UL969 and NFPA standards.

GAUGE IC 10 LED WATER TANK LEVEL

One (1) Innovative Controls brand water tank level gauge shall be located at the pump operator's panel to provide a high-visibility display of the water tank level. Ten (10) high-intensity light emitting diodes (LED's) on the display module shall have a 3-dimensional lens allowing the full, 3/4, 1/2, 1/4, and refill levels to be easily distinguished at a glance within full 180 degree visibility.

The display module shall be protected from vibration and contamination with the components being encased in an encapsulated plastic housing. The long life and extreme durability of LED indicators eliminates light bulb replacement and maintenance. Color coded cover plates shall complete the



assembly of the display module to the pump panel. Each display level can be set independently for maximum reliability.

The display shall provide a steady indication of fluid level despite sloshing inside of the tank when the vehicle is in motion due to an "anti-slosh" feature.

ENFO IV System

The apparatus shall be equipped with a Class 1 ENFO IV electronic system and engine operating information display/warning system mounted on the pump operator's panel. The gauge shall be a self-contained, weatherproof display, approximately 4.5" H x 6" W.

Features:

- Engine RPM - engine RPM shall be displayed numerically.
- System voltage display and alarm - a display shall be provided to indicate voltage and an audible alarm warning of low voltage. If the system voltage drops below 11.9 volts (12V ignition), or below 23.8 volts (24V ignition), for more than 2 seconds the audible alarm shall activate and shall cause the display to alternate between the current value and "LO" to warn the operator.
- Engine temperature display and alarm - a display shall be provided to indicate engine temperature and an audible alarm warning of high engine temperature. If the engine temperature reaches 250 degrees F or higher the audible alarm shall activate and the display shall alternate between the current temperature and "HI" to warn the operator.
- Engine oil pressure display and alarm - a display shall be provided to indicate oil pressure and an audible alarm warning of low oil pressure. If the oil pressure drops to 10 PSI or lower the audible alarm shall activate and the display shall alternate between the current pressure and "LO" to warn the operator.

The connection to the apparatus shall be achieved by the use of a Deutsch four (4) position socket connector.

2.5 Gauges

The valve discharge gauges shall be 2 ½"(63mm) diameter Innovative Controls pressure gauges. Each gauge shall have a rugged corrosion free stainless steel case and clear scratch resistant molded crystals with captive O-ring seals to ensure distortion free viewing and seal the gauge. The gauges shall be filled with a synthetic mixture to dampen shock and vibration, lubricate the internal mechanisms, prevent lens condensation and ensure proper operation from -40F to +160F. Each gauge shall exceed ANSI B40.1 Grade A requirements with an accuracy of +/- 1.5% full scale and include a size appropriate phosphorous bronze bourdon tube with a reinforced lap joint and large tube base to increase the tube life and gauge accuracy.

A polished chrome-plated stainless steel bezel shall be provided to prevent corrosion and protect the lens and gauge case. The gauges shall be installed into decorative chrome-plated mounting bezels that



incorporate valve-identifying verbiage and/or color labels. The gauges shall display a range from 0 to 400 psi with black graphics on a white background.

4" Master Pressure Gauges w/Bezel

The master intake and master discharge gauges shall be 4“(101mm) diameter IC pressure gauges. Each gauge shall have a rugged corrosion free stainless steel case and clear scratch resistant molded crystals with captive O-ring seals to ensure distortion free viewing and seal the gauge. The gauges shall be filled with a synthetic mixture to dampen shock and vibration, lubricate the internal mechanisms, prevent lens condensation and ensure proper operation from –40F to +160F. Each gauge shall meet ANSI B40.1 Grade 1A requirements with an accuracy of +/- 1% full scale and include a size appropriate phosphorous bronze bourdon tube with a reinforced lap joint and large tube base to increase the tube life and gauge accuracy.

The two master gauges shall be installed into decorative chrome-plated zinc mounting bezel that also incorporates a test port manifold and a graphic overlay that identifies the master intake and discharge gauges, the vacuum test port, and the pressure test port. The test port manifold is solid cast brass with chrome plated plugs. The master gauges shall be installed on the pump panel no more than 6 inches apart. The gauge on the left shall be the master pump intake gauge and display a range from 30” vac to 400 psi with black graphics on a white background. The gauge on the right shall be the master pump discharge gauge and display a range from 0 to 400 psi with black graphics on a white background.

Electrical System

The apparatus shall incorporate a Weldon V-MUX multiplex 12 volt electrical system. The system shall have the capability of delivering multiple signals via a CAN bus. The electrical system installed by the apparatus manufacturer shall conform to current SAE standards, the latest FMVSS standards, and the requirements of the applicable NFPA 1901 standards.

The electrical system shall be pre-wired for optional computer modem accessibility to allow service personnel to easily plug in a modem to allow remote diagnostics.

The electrical circuits shall be provided with low voltage over-current protective devices. Such devices shall be accessible and located in required terminal connection locations or weather-resistant enclosures. The over-current protection shall be suitable for electrical equipment and shall be automatic reset type and meet SAE standards. All electrical equipment, switches, relays, terminals, and connectors shall have a direct current rating of 125 percent of maximum current for which the circuit is protected. The system shall have electro-magnetic interference suppression provided as required in applicable SAE standards.

Any electrical junction or terminal boxes shall be weather-resistant and located away from water spray conditions.

Multiplex System



For superior system integrity, the networked multiplex system shall meet the following minimum component requirements:

- The network system must be Peer to Peer technology based on RS485 protocol. No one module shall hold the programming for other modules. One or two modules on a network referred to as Peer to Peer, while the rest of the network consists of a one master and several slaves is not considered Peer to Peer for this application.
- Modules shall be IP67 rated to handle the extreme operating environment found in the fire service industry.
- All modules shall be solid state circuitry utilizing MOS-FET technology and utilize Deutsch series input/output connectors.
- Each module that controls a device shall hold its own configuration program.
- Each module should be able to function as a standalone module. No “add- on” module will be acceptable to achieve this form of operation.
- Load shedding power management (8 levels).
- Switch input capability for chassis functions.
- Responsible for lighting device activation.
- Self-contained diagnostic indicators.
- Wire harness needed to interface electrical devices with multiplex modules.
- The grounds from each device should return to main ground trunk in each sub harness by the use of ultrasonic splices.

Wiring

All harnessing, wiring and connectors shall be manufactured to the following standards/guidelines. No exceptions.

- NFPA 1901-Standard for Automotive Fire Apparatus
- SAE J1127 and J1127
- IPC/WHMA-A-620 – Requirements and Acceptance for Cable and Wire Harness Assemblies. (Class 3 – High Performance Electronic Products)

All wiring shall be copper or copper alloys of a gauge rated to carry 125% of the maximum current for which the circuit is protected. Insulated wire and cable 8ga and smaller shall be SXL, GXL, or TXL per SAE J1128. Conductors 6ga and larger shall be SXL or SGT per SAE J1127.

All wiring shall be color coded and imprinted with the circuit's function. Minimum height of imprinted characters shall not be less than .082” plus or minus .01”. The imprinted characters shall repeat at a distance not greater than 3”.

A coil of wire shall be provided behind electrical appliances to allow them to be pulled away from mounting area for inspection and service work.

Wiring Protection



The overall covering of the conductors shall be loom or braid.

Braid style wiring covers shall be constructed using a woven PVC-coated nylon multifilament braiding yarn. The yarn shall have a diameter of no less than .04" and a tensile strength of 22lbs. The yarn shall have a service temperature rating of -65 F to 194 F. The braid shall consist of 24 strands of yarn with 21 black and 3 yellow. The yellow shall be oriented the same and be next to each other.

Wiring loom shall be flame retardant black nylon. The loom shall have a service temperature of -40 F to 300 F and be secured to the wire bundle with adhesive-backed vinyl tape.

Wiring Connectors

All connectors shall be Deutsch series unless a different series of connector is needed to mate to a supplier's component. The connectors and terminals shall be assembled per the connector/terminal manufacturer's specification. Crimble/Solderless terminals shall be acceptable. Heat shrink style shall be utilized unless used within the confines of the cab.

NFPA Required Testing of Electrical System

The apparatus shall be electrical tested upon completion of the vehicle and prior to delivery. The electrical testing, certifications, and test results shall be submitted with delivery documentation per requirements of NFPA #1901. The following minimum testing shall be completed by the apparatus manufacturer:

1. Reserve capacity test:

The engine shall be started and kept running until the engine and engine compartment temperatures are stabilized at normal operating temperatures and the battery system is fully charged. The engine shall be shut off and the minimum continuous electrical load shall be activated for ten (10) minutes. All electrical loads shall be turned off prior to attempting to restart the engine. The battery system shall then be capable of restarting the engine. Failure to restart the engine shall be considered a test fail.

2. Alternator performance test at idle:

The minimum continuous electrical load shall be activated with the engine running at idle speed. The engine temperature shall be stabilized at normal operating temperature. The battery system shall be tested to detect the presence of battery discharge current. The detection of battery discharge current shall be considered a test failure.

3. Alternator performance test at full load:

The total continuous electrical load shall be activated with the engine running up to the engine manufacturer's governed speed. The test duration shall be a minimum of two (2) hours. Activation of the load management system shall be permitted during this test. However, an alarm sounded by excessive



battery discharge, as detected by the system required in NFPA #1901 Standard, or a system voltage of less than 11.7 volts dc for a 12 volt nominal system, for more than 120 seconds, shall be considered a test failure.

4. Low voltage alarm test:

Following the completion of the above tests, the engine shall be shut off. The total continuous electrical load shall be activated and shall continue to be applied until the excessive battery discharge alarm activates. The battery voltage shall be measured at the battery terminals. With the load still applied, a reading of less than 11.7 volts dc for a 12 volt nominal system shall be considered a test failure. The battery system shall then be able to restart the engine. Failure to restart the engine shall be considered a test failure.

NFPA Required Documentation

The following documentation shall be provided on delivery of the apparatus:

- A. Documentation of the electrical system performance tests required above.
- B. A written load analysis, including:
 - a. The nameplate rating of the alternator
 - b. The alternator rating under the conditions
 - c. Each specified component load
 - d. Individual intermittent loads

Vehicle Data Recorder

A vehicle data recorder system shall be provided to comply with the 2009 and 2016 editions of NFPA 1901. The following data shall be monitored:

- Vehicle speed MPH
- Acceleration (from speedometer) MPH/Sec.
- Deceleration (from speedometer) MPH/Sec.
- Engine speed RPM
- Engine throttle position % of full throttle
- ABS Event On/Off
- Seat occupied status Occupied Yes/No by position
- Seat belt status Buckled Yes/No by position
- Master Optical Warning Device Switch On/Off
- Time: 24 hour time
- Date: Year/Month/Day

Occupant Detection System



There shall be a visual and audible warning system installed in the cab that indicates the occupant buckle status of all cab seating positions that are designed to be occupied during vehicle movement.

The audible warning shall activate when the vehicle's park brake is released and a seat position is not in a valid state. A valid state is defined as a seat that is unoccupied and the seat belt is unbuckled, or one that has the seat belt buckled after the seat has been occupied.

The visual warning shall consist of a graphical representation of each cab seat in the multiplex display screen that will continuously indicate the validity of each seat position.

The system shall include a seat sensor and safety belt latch switch for each cab seating position, audible alarm and braided wiring harness.

Multiplex Display

The V-MUX multiplex electrical system shall include a Vista IV color display.

The display shall have the following features:

- Aspect ratio of 16:9 (Wide Screen)
- Diagonal measurement of no less than 7"
- Master warning switch
- Engine high idle switch
- Five (5) tactile switches to access secondary menus
- Eight (8) multi-function programmable tactile switches
- Specific door ajar indication
- Real time clock
- Provides access to the multiplex system diagnostics
- Video capability for optional back-up camera(s) and GPS display

The display shall be located driver's side engine cover.

Light Bars

Two (2) Federal Signal Mini-AeroDync ADX2201 mini-light bars with red lenses shall be provided. Each light bar shall have eight (8) red large Solaris LED reflectors with no rear lighting.

The light bars shall be installed in the following location: front cab corners at 20 degree angle.

Lower Level LED Warning Light Flash Rate

The lower level Federal Signal QuadraFlare LED warning lights shall be set to flash at 75 quad flashes per minute.



Lower Level Warning

Eight (8) Federal Signal QL64XF-R LED light heads and two (2) Federal Signal IPX302-4 LED light heads all with red lenses shall be provided.

The light heads shall be mounted as close to the corner points of the apparatus (as is practical) as follows:

- Two (2) QL64XF-R light heads on the front of the apparatus facing forward.
- Two (2) QL64XF-R light heads on the rear of the apparatus facing rearward.
- Two (2) QL64XF-R light heads each side of the apparatus, one (1) each side at the forward most point and one (1) centrally located to provide midship warning lighting.
- Two (2) IPX302-4 LED light heads shall be mounted one (1) each side at the rearward most point (as practical).

The side facing lights shall be located at forward most position, in rear wheel well offset to front, and side facing at rear of body in rubrail if equipped.

All warning devices shall be surface mounted in compliance with NFPA standards.

Upper Rear Warning Lights

Two (2) Federal Signal Sentry model SY12FS rotating lights with a polycarbonate base, a single 55 watt halogen lamp, and a twist-on lexan dome. Each light shall produce 175 flashes per minute. The dome colors to be driver amber, officer red.

The lights shall be located rear upper body on aerial style brackets to meet upper Zone C requirements.

Hazard (Door Ajar) Light

There shall be a 2.5" red incandescent hazard light installed as specified.

The light shall be located center overhead.

Directional Light Wired to Warning Lights

The rear directional light bar shall be activated when the upper level warning lights are activated to provide additional lighting, in addition to the warning lights, when the vehicle is responding to a scene.

Electronic Siren

A Federal PA300 siren model 690010 solid state electronic siren with attached noise-canceling microphone shall be installed. The unit shall be capable of driving a single high power speaker up to 200 watts to achieve a sound output level that meets Class "A" requirements.



Operating modes shall include Hi-Lo, yelp, wail, P.A., air horn and radio re-broadcast.

The siren shall be recessed mounted in the cab.

Electronic Siren Control Location

The electronic siren control shall be located in the center overhead.

Siren Speaker

One (1) Federal Signal model ES100 Dynamax 100 watt speaker shall be flush mounted as far forward and as low as possible on the front of the vehicle. A polished model MSFMT with "E-ONE" grille shall be provided on the outside of the speaker to prevent road debris from entering the speaker.

Speaker dimensions shall be: 5.5 in. high x 5.9 in. wide x 2.5 in. deep. Weight = 5.5 lbs.

The speaker shall produce a minimum sound output of 120 dB at 10 feet to meet current NFPA 1901 requirements.

The speaker shall be located driver side front bumper.

License Plate Light

One (1) Truck-Lite model 15905 white LED license plate light mounted in a Truck-Lite model 15732 chrome plated plastic license plate housing shall be mounted at the rear of the body.

LED Marker Lights

LED clearance/marker lights shall be installed as specified.

Upper Cab:

- Five (5) amber LED clearance lights on the cab roof.

Lower Cab:

- One (1) amber LED side turn/marker each side of cab ahead of the front door hinge.

Upper Body:

- One (1) red Trucklite LED clearance light each side, rear of body to the side.

Lower Body:

- Three (3) red Trucklite LED clearance lights centered at rear, recessed in the rubrail.
- One (1) red Trucklite LED clearance light each side at the trailing edge of the apparatus body, recessed in the rubrail.
- One (1) amber Trucklite LED clearance light each side front of body just in front of rear wheels,



recessed in the rubrail.

- One (1) amber Trucklite LED clearance/auxiliary turn light each side front of body, recessed in the rubrail.

Tail Lights

One (1) Federal Signal model QL64Z-BTT red LED (Light Emitting Diode) light, one (1) Federal Signal model QL64Z-ARROW amber LED light and one (1) Federal Signal QL64Z-BACKUP white LED light shall be installed in a Cast 3 housing in a vertical position each side at rear and wired with weatherproof connectors.

Light functions shall be as follows:

- LED red running light with red brake light in upper position.
- LED amber populated arrow pattern turn signal in middle position.
- LED white back-up light in lower position.

A one-piece polished aluminum trim casting shall be mounted around the three (3) individual lights in a vertical position.

Compartment Light Package

There shall be a minimum of one (1) 4" circular single light bulb mounted in each body compartment greater than 4 cu. ft. Compartments over 36" in height shall have a minimum of two (2) lights, one (1) high and one (1) low. Transverse compartments shall have a minimum of two (2) lights, located one (1) each side.

Compartment lights shall be wired to a master on/off rocker switch on the cab switch panel. Each light shall be in a resilient shock-absorbent mount for improved bulb life.

The wiring connection for the compartment lights shall be made with a weather-resistant plug in style connector. A single water and corrosion-resistant switch with a polycarbonate actuator and sealed contacts shall control each compartment light. The switch shall allow the light to illuminate if the compartment door is open.

Step Lights

The apparatus shall be equipped with a sufficient quantity of lights to properly illuminate the steps around the apparatus in accordance with current NFPA requirements. The lights shall be 4" circular with clear lenses (2" if space is limited) mounted in a resilient shock absorbent mount for improved bulb life. The wiring connections shall be made with a weather resistant plug in style connector.

The step lights shall be switched from the cab dash with the work light switch.



Ground Lights

The apparatus shall be equipped with a sufficient quantity of lights to properly illuminate the ground areas around the apparatus in accordance with current NFPA requirements. The lights shall be 4" circular with clear lenses mounted in a resilient shock-absorbent mount for improved bulb life. The wiring connections shall be made with a weather-resistant plug-in style connector.

Ground area lights shall be switched from the cab dash with the work light switch.

One (1) ground light shall be supplied under each side of the front bumper extension if equipped.

Lights in areas under the driver and crew area exits shall be activated automatically when the exit doors are opened.

Deck Lights

Two (2) Unity model AGS4413 6" chrome plated 12 volt, 35 watt floodlights shall be installed at the rear of the apparatus. Each light shall be manually operated by an on/off switch at the light.

Location: (1) each side over rear ladder tunnel.

Hose Bed Light

One (1) 6" chrome plated 12 volt floodlight shall be installed at the front area of the hose bed to provide hose bed lighting per current NFPA 1901. The hose bed light shall be manually operated by the work light on/off switch located in the cab. An on/off switch shall also be provided on the light.

Crosslay Light

One (1) 6" Unity chrome plated 12 volt floodlight shall be installed near the crosslay area to provide lighting per current NFPA 1901. The crosslay light shall be manually operated by an on/off switch located in the cab. An on/off switch shall also be provided on the light.

Engine Compartment Light

There shall be lighting provided in compliance with NFPA to illuminate the engine compartment area.

Pump Compartment Light

An incandescent light shall be provided in the pump compartment area for NFPA compliance. The light shall be wired to operate with the work light switch in the cab.

Pump Panel Light Package



Three (3) Weldon #2030 lights shall be mounted under a light shield directly above each pump panel. The work light switch in the cab shall activate the lights when the park brake is set.

Foot Switch

A heavy duty metal floor mounted foot switch shall be installed to operate the air horns. It shall be located driver's side, officer's side.

Two-Way Intercom

A Fire Research ACT two-way intercom system shall be installed to provide communications between the turntable control station and the aerial tip. The intercom system shall include two (2) speakers and two (2) control modules; one (1) with a push-to-talk button at the turntable control station and one (1) hands free at the aerial tip.

The control modules shall have push-button volume control and a LED volume display. The hands free module shall constantly transmit to the other module unless the push-to-talk button is pressed.

The intercom shall have active noise cancellation and be designed for exterior use.

Back-Up Alarm

An electronic back-up alarm shall be supplied. The 97 dB alarm shall be wired into the chassis back-up lights to signal when the vehicle is in reverse gear.

137' Aerial Device

It is the intent of these specifications to describe a telescopic aerial ladder of the open truss design that is compliant with NFPA 1901 (2009 edition) chapter 19 sections 19.2 through 19.6 and sections 19.17 through 19.25. Some portions of this specification exceed minimum NFPA recommendations and are to be considered a minimum requirement to be met.

The aerial ladder shall consist of five (5) extruded aluminum telescopic ladder sections operating from - 4 degrees to 80 degrees and designed to provide continuous egress for firefighters and civilians from an elevated position to the ground.

The aerial device shall have a vertical height of 137 ft at full extension and elevation. The measurement of height shall be consistent with NFPA 1901 section 19.2.2.

The rated horizontal reach shall be 126 ft. The measurement of horizontal reach shall be consistent with NFPA 1901 19.2.3. The measurement shall be from the outermost rung at full extension to the centerline of turntable rotation.

The aerial shall have a maximum stabilizer spread of 13 feet 8 inches from pin to pin.



The ladder shall be able to provide full operating capacities in up to 35 mph wind conditions.

Aluminum Aerial Ladder

The aerial ladder shall exceed the requirements of NFPA 1901 19.2 Aerial Ladder Requirements as detailed in these specifications. To ensure a high strength to weight ratio and an inherent corrosion resistance, the aerial ladder shall be completely constructed of high strength aluminum. All side rails, rungs, handrails, uprights and K-braces shall be made of structural 6061T6 aluminum alloy extrusions. All material shall be tested and certified by the material supplier. All ladder sections shall be semi-automatically welded by inert gas shielded arc welding methods using 5356 aluminum alloy welding wire. Structural rivets or bolts shall not be utilized in the ladder weldment sections.

Due to the unpredictable nature of fireground operations, a safety factor greater than 2 to 1 is desired. This structural safety factor shall apply to all structural aerial components including turntable and torque box stabilizer components. Definition of the structural safety factor shall be as outlined in NFPA 1901 A.19.20.1:

DL = Dead load stress. Stress produced by the weight of the aerial device and all permanently attached components.

RL = Rated capacity stress. Stress produced by the rated capacity load of the ladder.

WL = Water load stress. Stress produced by nozzle reaction force and the weight of water in the water delivery system.

FY = Material yield strength. The stress at which material exhibits permanent deformation.

$2.5 \times DL + 2.5 \times RL + 2.5 \times WL$ equal to/less than FY

The minimum NFPA specification is exceeded in this paragraph by requiring safety margin above 2 to 1 while flowing water.

The stability factor or tip over safety margin shall be a minimum of 1.5 to 1 as defined by NFPA 1901 19.21.

Design verification shall be performed to determine the aerial structural safety factor. Design verification shall include computer modeling and analysis, and extensive strain gauge testing.

All welding of aerial components, including the aerial ladder sections, turntable, torque box and outriggers shall be performed by welders who are certified to American Welding Society Standards D1.1, D1.2 and D1.3 as outlined in NFPA 1901 19.22.3.1.

The weldment assemblies of each production unit shall be tested visually and mechanically by an ASNT certified level II non-destructive test technician to comply with NFPA 1901 19.22.2. Testing procedures shall conform to the American Welding Society Standard B1.10 Guide for non-destructive testing. Test methods may include dye penetrant, ultrasound and magnetic particle where applicable.



Each ladder section shall consist of two (2) extruded aluminum side rails and a combination of aluminum rungs, tubular diagonals, verticals and two (2) full-length handrails. The rungs on the lower four (4) sections as well as the top and lower eleven (11) bays of the fly section shall be K-braced for maximum lateral stability. This K-bracing shall extend to the center of each rung to minimize ladder side deflection.

The ladder rungs shall be designed to eliminate the need for rubber rung covers. The rungs shall be spaced on 14 inch centers and have an integral skid-resistant surface as outlined in NFPA 1901 19.2.5 through 19.2.5.3. An oval-shaped rung shall be utilized to provide a larger step surface at low angles and more comfortable grip at elevated positions. The minimum design load shall be 500 pounds distributed over a 3 1/2" wide area per rung as outlined in NFPA 1901 19.2.5.4.

The aerial ladder shall exceed NFPA 1901 sections 19.2.6 and 19.2.8 governing the minimum ladder section width and handrail height.

Section	Width	Height
Base Section	44-1/16"	33-1/2"
Second Section	36"	28-1/2"
Third Section	29-3/4"	25"
Fourth Section	24-3/8"	21-1/2"
Fly Section	19-3/4"	18"

Ladder Extension Mechanism

Both power extension and retraction shall be furnished and meet the requirements of NFPA 1901 section 19.19, 19.20.3, and 19.5.3. Extension shall be by way of two (2) extending cylinders mounted on the underside of the base section of the ladder.

Extension Cylinder Size

Bore	4"
Stroke	94"

The cylinders shall operate through a block and tackle cable arrangement to extend and retract the ladder. Maximum extension of the ladder is to be automatically limited by the stroke of the cylinders. The normal operating cable safety factor shall be 5:1 and the stall safety factor shall be 2:1 based on the breaking strength of the cables. The minimum ratio of the diameter of wire rope used to the diameter of the sheave used shall be 1 to 12. The cables shall be treated with Pre-Lube 6 for increased service life.

Ladder Cable Size

1st section (4 cables - 2 extend, 2 retract)	5/8" 6 x 19 galvanized cable
2nd section (4 cables - 2 extend, 2 retract)	7/16" 6 x 19 galvanized cable
3rd section (4 cables - 2 extend, 2 retract)	5/16" 7 x 19 galvanized cable
4th section (4 cables - 2 extend, 2 retract)	5/16" 7 x 19 galvanized cable



The ladder assembly shall consist of five (5) separate weldments that shall extend and retract within each other. Nylatron NSM slide pads shall be utilized between each section to minimize friction. Nylatron NSM slide pads shall be installed at the tip of the lower three (3) sections to accommodate the sliding loads as the ladder is extended.

Aerial Extension Indicator

Reflective tape stripes shall be installed on the ladder top handrail of the base section to indicate extension in 10 foot increments. A reflective dot on the base of the 2nd section shall provide a visual reference for the operator to estimate aerial elevation.

Aerial Finish

To reduce maintenance expense the aerial shall have a natural aluminum swirled finish. Visible inspection of all ladder weld joints shall be possible without having to remove paint or body filler to reveal the weld bead.

Operation Times

The aerial shall complete the NFPA 1901 19.2.12 time test in no more than 120 seconds. This test involves raising the aerial from the bedded position to full elevation and extension and rotating to 90 degrees. This test is to begin with the stabilizers deployed.

Time to extend ladder	maximum 45 seconds
Time to retract ladder	maximum 45 seconds
Time to raise ladder	maximum 45 seconds
Time to lower ladder	maximum 45seconds
Time to rotate 180 degrees	maximum 70 seconds

Aerial Ladder Rated Capacity

The aerial device shall have a rated capacity of 300 lbs. consistent with NFPA 19.3.1 through 19.3.2. The rated capacity shall include 250 lbs. in personnel allowance and 50 lbs. for equipment mounted at the tip of the ladder. The aerial device shall be rated in multiple configurations as outlined in 19.3.4. A sign mounted at the base of the aerial shall communicate the following ratings in the unsupported fully extended configuration while maintaining a safety margin greater than 2 to 1 as defined in NFPA 1901 A.19.20.1. The loads in each configuration are in addition to 50 lbs of equipment mounted at the tip.

Condition #1- Tip load only, no water flowing

Elevation	Capacity	Pounds
-4 to 30 degrees	1 person	250 lbs.
31 to 50 degrees	2 people	500 lbs.
51 to 80 degrees	3 people	750 lbs.



Condition #2- Distributed loads no water flowing. (These include one person at the tip)

Elevation	Capacity	Pounds
-4 to 20 degrees	1 person	250 lbs.
21 to 35 degrees	2 people	500 lbs.
36 to 50 degrees	6 people	1500 lbs.
51 to 80 degrees	10 people	2500 lbs.

Condition #3- Ladder tip load while flowing 1000 gpm with pre-piped waterway

Elevation	Capacity	Pounds
-4 to 20 degrees	0	0
21 to 30 degrees	1 person	250 lbs.
31 to 80 degrees	2 people	500 lbs.

Hydraulic System

The hydraulic plumbing shall consist of hydraulic stainless steel tubing wherever possible in order to:

- Eliminate hose wear.
- Eliminate the corrosion associated with galvanized steel tubing.
- Provide a stronger medium to carry the hydraulic fluid.

An interlock device shall be provided to prevent activation of the aerial ladder hydraulic pump until either the transmission is placed in neutral and the parking brake is set, or the transmission is placed in drive and the rear driveline is disengaged as outlined in NFPA 19.17.2.

The hydraulic system shall incorporate features to minimize heat build up and provide smooth control of the aerial ladder. The system shall meet the performance requirement in NFPA 19.19.6 and 19.19.7, which requires adequate cooling under 2 1/2 hours of operations. To control operating system temperature, a hydraulic oil cooler shall be supplied. The air to oil cooler shall be mounted on the turntable so as not to reduce the cooling capacity of the engine. A 12 volt fan shall move air across a tube and fin radiator system. The cooler shall be mounted clear of the operator's control console.

All hydraulic components that are non-sealing whose failure could result in the movement of the aerial shall comply with NFPA 19.19.1 and have burst strength of 4 to 1. Dynamic sealing components whose failure could cause aerial movement shall have a margin of 2 to 1 on maximum operating pressure per NFPA 19.19.1.1. All hydraulic hoses, tubes and connections shall have minimum burst strength of 3 to 1 per NFPA 19.19.2.

A hydraulic oil pressure gauge shall be supplied at the base control location per NFPA 1901 19.19.4. In addition, an aerial hour-meter shall be supplied at the turntable control console per NFPA 1901 19.19.8.



Hydraulic power for all operations shall be supplied by a chassis-mounted positive displacement pump for consistent pressure and rapid response. The positive displacement vane pump shall be able to supply twenty-one (21) gallons per minute at a maximum pressure of 3000 psi. The system shall operate between 1000 and 2500 psi with flow controls to protect hydraulic components and incorporate a relief valve set at 2800 psi to prevent over-pressurization.

The hydraulic system shall consist of a 60 gallon reservoir mounted to the torque box and plumbed to the hydraulic pump. The tank shall be supplied with a removable top to access tank strainer filter. There shall be plumbing for a supply and return line and a tank drain on the reservoir. The reservoir cap shall be marked per NFPA 19.19.5.2. Gated valves under the tank shall facilitate filter changes.

The hydraulic system shall use AW 32 Multi-Viscosity oil and incorporate the following filters to provide dependable service:

Reservoir Breather:	10-micron
Magnetic Reservoir Strainer:	125-mesh
Pressure Filter (Torque Box):	5-micron synthetic media
Return Filter:	7-micron synthetic media

The aerial hydraulic system shall be designed in such a manner that a hydraulic pump failure or line rupture shall not allow the aerial or outriggers to lose position. Hydraulic holding valves shall be mounted directly on cylinders. To ensure reliable performance of holding valves, no hoses shall be permitted between a holding valve and cylinder.

The hydraulic system shall be designed with an auxiliary power unit meeting the guidelines of NFPA 1901 19.18.7. The auxiliary power unit shall consist of two (2) 12-volt pumps connected to the chassis electrical system. The pumps shall provide operation at reduced speeds to store the aerial device and outriggers for road transportation. Self-centering switches shall be provided at the turntable and each stabilizer control station to activate the system. The system shall provide a minimum of five (5) minutes of hydraulic power to operate functions in an emergency.

Hydraulic power to the ladder shall be transferred from the torque box by a hydraulic swivel.

Aerial Torque Box

The aerial shall utilize an integral torque box design. The integral torque box design shall serve to carry the chassis, body and aerial device as an integrated system. The system design shall provide a lower center of gravity to enhance road performance, a mounting location for underslung stabilizers, and additional space for body compartments. The strength of the torque box shall be a minimum 14.3 million-inch pounds resistance to bending moment. The stabilizers and turntable supports shall be welded directly to the torque box.

Stabilization



The unit shall be equipped with two sets of extendable criss-cross underslung stabilizers. The stabilizers shall have a spread of 13 feet 8 inches centerline to centerline of the stabilizer pads when fully extended. One (1) set of stabilizers shall be mounted in the forward body area and a second set close to the rear axle to minimize impact on departure angle. The stabilizers shall have an inner and outer tube that slide on low friction pads for deployment. The stabilizers shall have a tip over safety margin of 1 1/2 times the rated load imposed by the aerial in any position the aerial device can be placed as outlined in NFPA 1901 19.21.2. The apparatus stabilization shall be accomplished without the assistance of the chassis suspension or tires in contact with the ground.

The aerial shall be able to sustain a 1 1/3 to 1 rated load on a 5 degree slope downward in the position most likely to cause overturning as outlined in NFPA 1901 19.21.3. The maximum ground slope the apparatus can be set up on is 12 percent. On the 12 percent slope the apparatus can be leveled within a 6 percent operating range for the apparatus.

The cylinders shall be supplied with dual pilot operated check valves on each stabilizer cylinder to hold the cylinder in the stowed or working position should a charged line be severed at any point in the hydraulic system. The stabilizers shall level side to side, corner to corner and front to rear on uneven terrain. Stabilizers shall contain safety lock valves. This assures there will be no "leak down" of stabilizer legs. Mechanical pins are not required. This feature contributes to efficient set-up and field operation.

The stabilizer lift cylinders shall be sized to maximize ground penetration. The lift cylinders shall be mounted on the side of the torque box for protection and shall have the following dimensions:

Bore: 7 "
Stroke: 9-1/2"

The stabilizer extension cylinders shall have the following dimensions:

Bore: 2 "
Stroke: 41-1/2"

Each stabilizer that can be extended from the body shall be supplied with a red warning light as outlined in NFPA 19.21.4.4. A stabilizer extended warning light shall be supplied in the cab to warn the driver of an extended stabilizer condition as outlined in NFPA 1901 13.11. A floodlight shall be supplied in each stabilizer location to illuminate the stabilizer and ground. The light shall automatically turn on with the deployment of the stabilizer.

The stabilizer ground contact area for each foot pad shall be 10" x 14" without auxiliary pads and 24" x 24" with auxiliary pads deployed. The ground pressure shall not exceed 75 psi with auxiliary pads deployed when the apparatus is fully loaded and the aerial device is carrying its rated capacity in every position. This shall be accomplished with the stabilizer pads deployed, as outlined in NFPA 19.21.4.2.

Stabilizer Controls



Four (4) electric solenoid valves shall control the stabilizers. The control switches shall be located at the rear of the apparatus so the operator may observe the stabilizers during deployment. An audible alarm with a minimum 87 dBA shall also sound while the stabilizers are in motion as required by NFPA 19.21.4.1. Stabilizer deployment shall be completed in less than 60 seconds

There shall be an interlock that prevents the operation of the ladder until the stabilizers are down and properly set as outlined in NFPA 19.17.5. Four (4) micro-switches, one (1) on each jack leg, shall sense when all four (4) jack feet are in firm contact with the ground. This condition shall be indicated when all four (4) yellow jack-down indicator lights are on and the green interlock light is on. When the apparatus has been leveled, a manual transfer switch shall be used to shift hydraulic power to ladder operations. The interlock system shall have a manual override with access through a door on the rear control panel.

To simplify leveling the apparatus, two (2) color-coded level indicators shall be supplied at the rear of the apparatus. One (1) indicator shall be for front to rear level and one (1) for side to side level.

Forward Aerial Support

The aerial ladder support shall be fabricated from steel components and be welded directly to the torque box chassis. The ladder support uprights shall be constructed from 7/8" thick steel plate. Bolt-in diagonal bracing shall be installed on the support structure in an "X" pattern to restrict to side movement. This design shall allow for a pre-determined amount of flex preventing premature failure that can be found in an overly rigid structure. The support shall be located behind the rear wall of the cab.

Turntable Support Assembly

The aerial ladder turntable assembly shall be mounted at the rear of the apparatus. The turntable support assembly shall be welded to the integral torque box for efficient transfer of aerial loads to the stabilizers and shall permit storage of ground ladders in the center rear of the apparatus. The complete turntable support assembly shall be multi-pass welded to the sides of the combination chassis frame torque box.

The turntable support assembly shall be a steel weldment constructed of four (4) vertical 1/2" x 5" x 5" square tubing with identical tubing welded in between the top ends of the verticals.

A bearing mounting plate shall be welded to the top of the verticals and sides of the horizontals. The bearing mounting plate shall be 54" x 54" and shall have a 1-1/2" thickness. This bearing mounting plate shall be bulkheaded to a 3/8" steel plate that is welded to the bottoms of the horizontal tubing. The use of multi-pass welding shall be utilized wherever possible. After final welding of the turntable support, the top surface shall be machined to ensure a flat mounting surface for the rotation bearing.

A 44" rotation bearing with a 3 3/4" face drive gear shall be bolted to the top of the bearing mounting plate with thirty (30) 1" grade 8 plated bolts. The gear teeth shall be stub tooth form.

Upper Turntable



The upper turntable assembly shall attach to the rotation bearing and the base of the ladder. The bottom surface of the welded assembly shall be machined smooth for a flat bearing mounting surface.

The turntable platform shall be a one-piece flanged steel plate that is a minimum of 96" in diameter and 3/8" thick. The right side of the turntable shall be modified to allow full access to the body's SideStacker hosebed. The working platform shall be covered with a non-skid material for operator safety.

Two (2) railings 42" high shall be provided along the outside of the turntable disc as outlined in NFPA 1901 19.18.1. There shall be a control pedestal on the left side of the turntable.

Two (2) padded Fire Research brand ManSaver safety bars shall be mounted to the turntable handrails. The bars shall lift up and inward (towards the ladder) permitting easy entrance to the ladder and control console.

The turntable assembly shall provide a mounting base for the ladder and elevating cylinders. The turntable assembly shall be bolted to the turntable bearing by twenty-two (22) 1" grade 8 plated bolts.

The ladder pivot point shall connect to the upper turntable assembly by two (2) 2-1/2" ID spherical bearings.

Elevation Mechanism

The aerial shall utilize dual 6" diameter elevating cylinders and shall attach to the upper turntable assembly and the base section of the ladder by 2" ID spherical bearings. The elevation system shall be designed following NFPA 1901 19.5.1. The elevation hydraulic cylinders shall incorporate cushions on the upper limit of travel. The hydraulic elevation cylinders shall also serve as a locking device to hold the aerial in the stored position for road travel.

Rotation Mechanism

The aerial shall be supplied with a hydraulically-powered rotation system as outlined in NFPA 1901 19.5.2. The hydraulic rotation motor shall provide continuous rotation under all rated conditions and be supplied with a spring-applied brake to prevent unintentional rotation. The high torque rotation drive shall operate through a dual reduction planetary gear box that drives a spur gear mated with the ring gear on the rotation bearing. The rotation gear box shall be rated at 120,000 in. lbs.

Aerial Electric Power

A hydraulic swivel shall be installed to provide hydraulic fluid transfer to the aerial ladder cylinders, electrical power to the aerial ladder, and water delivery to the pre-plumbed waterway while permitting continuous 360-degree rotation. The swivel shall provide two (2) hydraulic circuits, twenty four (24) electrical circuits, and one (1) 4" passage for waterflow. The swivel shall be environmentally-sealed to prevent contamination of the hydraulic fluid.



Aerial Ladder Operating Position

An aerial ladder operator's position shall be supplied as outlined in NFPA 1901 19.4. The operator's position shall be located on the left side of the aerial turntable. The apparatus shall be supplied with labels to warn of electrocution hazard. The control console shall provide a service access door on the front and side of the console to access hydraulic and electrical connections. The electrical panel shall be contained in junction box with labeled wires. The console shall be angled, labeled, and supplied with lights for night operation.

Console Cover

A diamond plate contoured hinged cover shall be supplied to protect the operating controls from the elements. The cover shall latch in the stored position and swing away from the console so as not to interfere with sight of the aerial device.

Aerial Ladder Control Levers

The control levers shall be arranged as outlined in NFPA 19.17.7. The first lever from the left shall be the extension control (forward for extend and back for retract). The second lever shall be for rotation (forward for clockwise and back for counter clockwise). The third handle shall control elevation (forward for down and back for up). The aerial shall employ direct hydraulic controls for precise control and dependable service with minimal electrical functions. A ring around the control console shall be provided to prevent unintentional movement as outlined in NFPA 19.17.6.2.

Rung Alignment Indicator

A light on the control console shall indicate when the ladder rungs are aligned for climbing.

Aerial Alignment Indicator

A reflective arrow mounted to the body and the turntable shall indicate when the aerial is aligned with the cradle.

Load Indication System

A lighted elevation/safe load indicator diagram shall be located on the lower left side of the base section to indicate safe load capacity at any angle of elevation. The safe load indicator shall be 15" x 15" in size and clearly communicate aerial capacity in any one of the following conditions: tipload, tipload with water flowing, and distributed load at full extension. The chart shall identify capacity using graphic characters to indicate each 250 lb. increment. The chart shall be equipped with lighting and warn of electrocution hazards from power lines and lightning.

Aerial Waterway



A 1000 gpm pre-piped waterway shall be supplied as outlined in NFPA 1901 19.6. The waterway shall telescope to the end of the fourth section (110 ft level). A waterway of 4" internal diameter shall pass through the turntable and a swivel joint to connect to the tubular aerial waterway. The tubular waterway shall run under the aerial ladder. The waterway tubes shall have the following sizes:

Base Section:	5" OD
2nd Section:	4-1/2" OD
3rd Section:	4" OD
4th Section:	3-1/2" OD

The tubes shall be constructed of 6063T6 hard coat anodized aluminum and shall be telescopic with the aerial ladder through sealed slip joints. The slip joints shall be designed with grease zerk fittings to facilitate lubrication.

A 1-1/2" drain valve shall be installed and operated from the rear of the apparatus.

The water system shall be capable of flowing 1000 gpm at 100 psi nozzle pressure at full elevation and extension. The friction loss between the tip and below the swivel shall not exceed 100 psi while flowing 1000 gpm as outlined in NFPA 1901 19.6.1 and 19.6.2.

Waterway Relief Valve

An automatic relief valve preset at 250 psi shall be installed in the aerial waterway to prevent over-pressurization of waterway system. The relief valve shall be mounted in the lower portion of the waterway where it enters the aerial torque box frame and dumps under the apparatus.

Ladder Tip Steps

Two (2) split design folding steps shall be located near the ladder tip to provide a position for a firefighter using the ladder pipe/monitor as outlined in NFPA 1901 19.2.9. The steps shall have a raised surface for traction and cut outs for deployment.

ISO Compliance

The manufacturer shall operate a Quality Management System meeting the requirements of ISO 9001:2000.

The International Organization for Standardization (ISO) is a recognized world leader in establishing and maintaining stringent manufacturing standards and values. The manufacturer's certificate of compliance affirms that these principles form the basis for a quality system that unswervingly controls design, manufacture, installation, and service.

The manufacturer's quality systems shall consist of, but not be limited to, all written quality procedures (aka QOP) and other procedures referenced within the pages of the manufacturer's Quality Manual, as



well as all Work Instructions, Workmanship Standards, and Calibration Administration that directly or indirectly impacts products or processes. In addition, all apparatus assembly processes shall be documented for traceability and reference. The manufacturer shall also engage the services of a certified third party for testing purposes where required.

If the manufacturer operates more than one manufacturing facility each facility must be ISO certified.

By virtue of its ISO compliance the manufacturer shall provide an apparatus that is built to exacting standards, meets the customer's expectations, and satisfies the customer's requirements.

A copy of the manufacturer's certificate of ISO compliance for each manufacturing facility shall be provided with the bid.

Aerial Hydraulic Oil Level Gauge

A hydraulic oil level gauge shall be supplied for easy fluid level verification. The three-light system shall indicate full oil level with a green light, acceptable oil level with yellow light, and low oil level with a red light. The display shall be located on pump operator's panel.

Aerial Control System

The aerial shall employ direct hydraulic controls for precise control and dependable service with minimal electrical functions. The control valve shall be located just below the turntable console with the levers extending up through the panel.

1000 GPM Electric Monitor

The aerial ladder shall be equipped with a TFT Monsoon RC electrically controlled monitor with a powder coated silver finish. The monitor shall be equipped with an Master Stream electrically controlled automatic nozzle capable of discharging 250-1,000 gpm at 100 psi nozzle pressure. This waterflow capability shall be available at any extension, elevation, or position without any restrictions while flowing 1,000 gpm. A minimum stability factor of 1.5 to 1 shall be maintained in this configuration.

The operational range of the electric monitor and nozzle shall be 135 degrees through the vertical plane (90 degrees upwards from a line perpendicular to the aerial ladder and 45 degrees downward), and 180 degrees through the horizontal plane (90 degrees to either side of the aerial ladder center line). The monitor shall be able to move in the horizontal and vertical axis simultaneously.

The monitor relay box shall include solid state components and shall be coated to resist corrosion. The monitor shall have fully enclosed motors and gears with built-in manual override capability.

Control switches for horizontal movement, vertical movement and pattern selection shall be located at the control panel.



Monitor Tip Controls

In addition to the controls at the operator console, electric monitor directional and stream controls shall be installed in close proximity to the monitor on the ladder to allow operation by a firefighter on the ladder.

Outrigger Warning Lights

Trucklite Model 60015 grommet mounted outrigger warning lights with red lenses shall be provided.

The lights shall be surface mounted on the outrigger covers in compliance with current NFPA 1901.

Tip Spotlight

A 12V Collins spotlight model FX-12 with switch shall be provided on the tip of the aerial device. The light shall be located left side tip.

Ladder Base Lighting

Two (2) Whelen round 12 Super LED model PFBP12C floodlights with black housing and chrome rear cover shall be mounted one on each side at the bottom of the ladder base section. They shall be controlled from the turntable operating pedestal.

Tip Light Locations

All spot, flood and quarts lights at the the tip of the fly section shall be mounted back as far as possible from the tip of the ladder.

Waterway Inlet

One (1) 4" inlet shall be provided at the rear of the apparatus and shall be connected to the vertical pedestal waterway piping to supply water to the aerial waterway from an outside source. All fabricated piping shall be constructed of a minimum of Schedule 10 stainless steel piping to help prevent corrosion. The threads shall be NST. A long handle chrome plated 4" NST cap shall be installed on the inlet.

Flowminder

The aerial shall be equipped with one (1) Class 1 brand Flowminder for the aerial waterway to digitally display the actual volume of water being discharged in gallons per minute and the total volume of water that has flowed through the waterway.

The readout shall be mounted at the turntable control station.



The Flowminder shall consist of:

- Weatherproof digital flow display with super-bright digits at least 1/2" (0.5") high. The display shall read actual flow and shall switch to total flow when the totalizer button is depressed and held.
- Flow transmitter mounted in the aerial waterway pipe above the swivel. The transmitter shall consist of a weather-resistant black-anodized housing with brass wetted parts with a double paddle wheel.
- Connecting cables to connect the digital display to the flow transmitter and apparatus power.
- Machined mounting hardware to hold the transmitter in position in the discharge line.

The flow meter shall be checked and calibrated prior to delivery of the apparatus.

Waterway Pressure Gauge

The valve discharge gauges shall be 2 1/2" (63mm) diameter Innovative Controls pressure gauges. Each gauge shall have a rugged corrosion free stainless steel case and clear scratch resistant molded crystals with captive O-ring seals to ensure distortion free viewing and seal the gauge. The gauges shall be filled with a synthetic mixture to dampen shock and vibration, lubricate the internal mechanisms, prevent lens condensation and ensure proper operation from -40F to +160F.

Each gauge shall exceed ANSI B40.1 Grade A requirements with an accuracy of +/- 1.5% full scale and include a size appropriate phosphorous bronze bourdon tube with a reinforced lap joint and large tube base to increase the tube life and gauge accuracy.

A polished chrome-plated stainless steel bezel shall be provided to prevent corrosion and protect the lens and gauge case. The gauges shall be installed into decorative chrome-plated mounting bezels that incorporate valve-identifying verbiage and/or color labels.

The gauges shall display a range from 0 to 400 psi with black graphics on a white background.

Aerial Sign Plate

Two (2) 22" x 144" x 1/8" (0.125") thick smooth aluminum plates shall be provided. The plates shall have 1" lips top and bottom for rigidity. Each sign plate shall be bolted on either side of the base section, approximately at the midpoint. The plates shall be provided to display the department's name or other information. The plates shall be painted Job Color as specified by the customer.

Third-Party Flow Test

A flow test shall be conducted to determine that the water system is capable of flowing 1,000 gpm at 100 psi nozzle pressure with the aerial device at full extension and elevation. When the aerial apparatus is equipped with a fire pump, the test shall be conducted using the onboard pump. Intake pressure for the onboard pump shall not exceed 20 psi.

In addition to the flow test, a hydrostatic test shall be done on the waterway system. The permanent water system, piping, and monitor shall be hydrostatically tested at the maximum operating pressure required to flow 1,000 gpm at 100 psi nozzle pressure at maximum elevation and extension.



These results shall be certified by an independent, third-party testing organization, per NFPA 16.13.1 through 16.13.1.3.

Aerial Certification

All certification shall be performed by a certification organization that is accredited for inspection and testing systems on fire apparatus in accordance with ISO/IEC 17020.

The aerial ladder shall be tested in compliance with the current editions of NFPA 1901 and NFPA 1911. All critical structural components of the aerial shall include 100% nondestructive testing (NDT) before assembly and body mounting. All NDT testing shall be performed by Level II or Level III technicians who have been certified in the test methods used in accordance with ANSI/ASNT CP-189.

Welds for structural load-supporting elements shall be performed by certified welders under the guidelines of AWS. Each aluminum ladder section shall be subjected to 100% NDT visual weld inspection followed by Liquid Penetrant NDT inspection as required to qualify suspected weld defect indications. Each steel ladder section shall be subjected to 100% Magnetic Particle NDT weld inspection to assure the structural integrity of the welds.

A 100% Magnetic Particle weld inspection shall be conducted on the torque box, aerial support structure, outriggers, outrigger support structure and all other structural ferrous aerial components. This test shall be performed to assure the structural integrity of the weldment.

After the aerial is assembled and installed on the vehicle, an operational inspection shall be made and the aerial shall be tested to comply with the applicable standards in the current editions of NFPA 1901 and NFPA 1911.

In addition to the above tests, the aerial shall successfully complete the following operational tests:

1) The completed apparatus shall be placed on a firm, level surface with the aerial stabilizers extended and down. The aerial shall lift a test weight equal to the rated tip load capacity, as specified herein, with the aerial at full extension, 0 degrees elevation, and rotated 90 degrees to either side of the truck chassis. The test weight shall be lifted from 0 degrees to 15-20 degrees. The test weight shall be suspended from a position equal to the position of the outermost rung of the fly section or the center of the platform when so equipped. The aerial shall lift the test weight smoothly and evenly with no twisting or jerking. This test shall be performed at the normal hydraulic system relief valve setting. No temporary adjustments to the relief valve shall be allowed.

2) The completed apparatus shall be placed on a firm, level surface with the aerial ladder stabilizers extended and down. A test weight equal to 1.5 times the aerial's rated tip load capacity, shall be suspended from a position equal to the position of the outermost rung of the fly section (or center of the platform when so equipped), with the aerial in the straight-ahead position. The aerial shall then be rotated a full 360 degrees around the vehicle with the aerial at full extension and at 0 degrees elevation (or high enough to clear vehicle-mounted equipment). The aerial and vehicle shall show no signs of



instability. This test shall be performed with no water in the tank, or hose, ladders, or removable equipment that would act as a counterbalance in order to simulate a worst-case condition.

3) The completed apparatus shall be placed on a firm surface having a minimum 5 degrees side slope with the aerial stabilizers extended and down. A test weight equal to 1.5 times the aerial's rated tip load capacity, shall be suspended from a position equal to the position of the outermost rung of the fly section (or center of the platform when so equipped), with the aerial in the straight-ahead position. The aerial shall then be rotated 90 degrees to the downhill side with the aerial at full extension, 0 degrees elevation (or high enough to clear vehicle-mounted equipment). The aerial and vehicle shall show no signs of instability, and all of the stabilizers shall remain firmly on the ground. This test shall be performed with no water in the tank, or hose, ladders, or removable equipment that would act as a counterbalance in order to simulate a worst-case condition.

4) The completed apparatus shall be placed on a firm, level surface with the aerial stabilizers extended and down. A test weight equal to 2.0 times the aerial's rated tip load capacity, shall be suspended from a position equal to the position of the outermost rung of the fly section (or center of the platform when so equipped), with the aerial in the straight-ahead position at full extension and at 8 degrees elevation (or high enough to clear vehicle-mounted equipment). After ten (10) minutes, the weight shall be removed, and the aerial shall be inspected for any abnormal twist or deflection.

5) The completed apparatus shall be placed on a firm, level surface with the aerial stabilizers extended and down. The aerial will be positioned at full extension at 0 degrees elevation at some position out of the travel rest and off the side or rear of the truck. For units without a pre-piped waterway to the tip, a test weight of 220# shall be applied horizontally and perpendicular to the tip of the aerial at the location of the outermost rung. The rotation brake shall not release nor shall the aerial's deflection exceed the manufacturer's accepted tolerances. For aerials with pre-piped waterways, a test weight of 350# will be applied at the location of water nozzle.

Upon satisfactory completion of all inspections and tests, an independent third-party inspection firm shall submit a certificate indicating that all specified standards have been met.

Chrome Elbow [Qty: 4]

A 2-1/2" FNST x 2-1/2" MNST 45 degree chrome plated discharge elbow shall be supplied.

Alco-Lite Folding Ladder

One (1) Alco-Lite FL-10, 10' aluminum folding ladder shall be provided. Both ends shall be equipped with molded rubber feet and the ladder shall have handles for easy carrying. The ladder shall meet or exceed the requirements of the current edition of NFPA 1931.

Alco-Lite Roof Ladder



An Alco-Lite PRL-16, 16' aluminum roof ladder shall be provided. A pair of folding 3/4" (0.75") steel roof hooks shall be attached to one end of the ladder, and a pair of steel spiked feet on the other end. The ladder shall meet or exceed the requirements of the current edition of NFPA 1931.

Alco-Lite Extension Ladder

One (1) Alco-Lite PEL-24, 24' aluminum 2-section extension ladder shall be provided. The ladder shall meet or exceed the requirements of the current edition of NFPA 1931.

Alco-Lite Extension Ladder

An Alco-Lite PEL-28, 28' aluminum two-section extension ladder shall be provided.

Alco-Lite Extension Ladder [Qty: 2]

An Alco-Lite PEL-35, 35' two-section extension ladder shall be provided.

Alco-Lite Roof Ladder

An Alco-Lite model PRL-20, 20' aluminum roof ladder shall be provided. A pair of folding 3/4" (0.75") steel roof hooks shall be attached to one end of the ladder, and a pair of steel spiked feet on the other end. The ladder shall meet or exceed the requirements of the current edition of NFPA 1931.

DOT Required Drive Away Kit

Three (3) triangular warning reflectors with carrying case shall be supplied to satisfy the DOT requirement.

Painted Pump/Pre-Connect Module(s)

The apparatus pump/pre-connect module(s) shall be painted job color.

The paint process shall match what is applied to the body.

Paint Custom Cab

The apparatus cab shall be painted Sikkens FLNA3225E-1 Red. The paint process shall meet or exceed current state regulations concerning paint operations. Pollution control shall include measures to protect the atmosphere, water, and soil. Contractor shall, upon demand, provide evidence that the manufacturing facility is in compliance with State EPA rules and regulations.

The aluminum cab exterior shall have no mounted components prior to painting to assure full coverage of metal treatments and paint to the exterior surfaces. Cab doors and any hinged smooth-plate



compartment doors shall be painted separately to assure proper paint coverage on cab, door jambs and door edges.

Paint process shall feature Sikkens high solid LV products and be performed in the following steps:

- Corrosion Prevention - all aluminum surfaces shall be pre-treated with the Alodine 5700 conversion coating to provide superior corrosion resistance and excellent adhesion of the base coat.
- Sikkens Sealer/Primer LV - acrylic urethane sealer/primer shall be applied to guarantee excellent gloss hold-out, chip resistance and a uniform base color.
- Sikkens High Solid LVBT650 (Base coat) - a lead-free, chromate-free high solid acrylic urethane base coat shall be applied, providing excellent coverage and durability. A minimum of two (2) coats shall be applied.
- Sikkens High Solid LVBT650 (Clear coat) - high solid LV clear coat shall be applied as the final step in order to ensure full gloss and color retention and durability. A minimum of two (2) coats shall be applied.

Any location where aluminum is penetrated after painting, for the purpose of mounting steps, hand rails, doors, lights, or other specified components shall be treated at the point of penetration with a corrosion inhibiting pre-treatment (ECK Corrosion Control). The pre-treatment shall be applied to the aluminum sheet metal or aluminum extrusions in all locations where the aluminum has been penetrated. All hardware used in mounting steps, hand rails, doors, lights, or other specified components shall be individually treated with the corrosion inhibiting pre-treatment.

After the paint process is complete, the gloss rating of the unit shall be tested with a 20 degree gloss meter. Coating thickness shall be measured with a digital MIL gauge and the orange peel with a digital wave scan device.

Paint Body Large

The apparatus body shall be painted Sikkens FLNA3225E-1 Red. The paint process shall meet or exceed current state regulations concerning paint operations. Pollution control shall include measures to protect the atmosphere, water, and soil. Contractor shall, upon demand, provide evidence that the manufacturing facility is in compliance with State EPA rules and regulations.

The aluminum body exterior shall have no mounted components prior to painting to assure full coverage of metal treatments and paint to the exterior surfaces of the body. Any vertically or horizontally hinged smooth-plate compartment doors shall be painted separately to assure proper paint coverage on body, door jambs and door edges.

Paint process shall feature Sikkens high solid LV products and be performed in the following steps:



- Corrosion Prevention - all aluminum surfaces shall be pre-treated with the Alodine 5700 conversion coating to provide superior corrosion resistance and excellent adhesion of the base coat.
- Sikkens Sealer/Primer LV - acrylic urethane sealer/primer shall be applied to guarantee excellent gloss hold-out, chip resistance and a uniform base color.
- Sikkens High Solid LVBT650 (Base coat) - a lead-free, chromate-free high solid acrylic urethane base coat shall be applied, providing excellent coverage and durability. A minimum of two (2) coats shall be applied.
- Sikkens High Solid LVBT650 (Clear coat) - high solid LV clear coat shall be applied as the final step in order to ensure full gloss and color retention and durability. A minimum of two (2) coats shall be applied.

Any location where aluminum is penetrated after painting, for the purpose of mounting steps, hand rails, doors, lights, or other specified components shall be treated at the point of penetration with a corrosion inhibiting pre-treatment (ECK Corrosion Control). The pre-treatment shall be applied to the aluminum sheet metal or aluminum extrusions in all locations where the aluminum has been penetrated. All hardware used in mounting steps, hand rails, doors, lights, or other specified components shall be individually treated with the corrosion inhibiting pre-treatment.

After the paint process is complete, the gloss rating of the unit shall be tested with a 20 degree gloss meter. Coating thickness shall be measured with a digital MIL gauge and the orange peel with a digital wave scan device.

Aerial Paint

The lift cylinders, extension cylinders and upper turntable steelwork (less turntable) shall be painted to match the primary job color.

Cab Interior Paint

The interior of the cab shall be painted Zolatone gray #20-64. Prior to painting, all exposed interior metal surfaces shall be pretreated using a corrosion prevention system.

Reflective Tape on Jacks

The four outriggers that protrude beyond the side of the body shall be striped with white reflective tape. The tape shall be visible from the front or rear of the unit.

Chassis and Body Stripe

A straight chassis and body Scotchlite stripe, 6" minimum in width shall be supplied. The stripe shall be NFPA compliant with the color and location to be specified by the purchaser.

Location: bottom of stripe flush with top of bumper and straight back.



Color: White.

NFPA Rear Chevron Striping

A printed pattern Scotchlite chevron striping shall be provided on the rear of the apparatus in compliance with NFPA. The printed pattern shall consist of 6" Yellow/Red alternating stripes in an "A" pattern.

The striping shall be located on the rear compartment facing, rear panels and/or doors outboard of and above the rear compartment opening as applicable and the vertical hose bed extrusions (striping to terminate just above the upper hand rail stanchion).

The vertical and horizontal extrusions inboard of the vertical hose bed extrusions shall remain visible with a sanded finish.

Designated Standing / Walking Area Indication

A 1" wide yellow line shall be applied to indicate the outside perimeter of designated standing and walking areas above 48" from the ground in compliance with 2016 NFPA 1901. Steps, ladders and areas with a railing or structure at least 12" high are excluded from requiring the line.

Standard 1 Year Warranty

The apparatus manufacturer shall provide a full 1-year standard warranty. All components manufactured by the apparatus manufacturer shall be covered against defects in materials or workmanship for a 1-year period. All components covered by separate suppliers such as engines, transmissions, tires, and batteries shall maintain the warranty as provided by the component supplier. A copy of the warranty document shall be provided with the proposal.

Lifetime Frame Warranty

The apparatus manufacturer shall provide a full lifetime frame warranty. This warranty shall cover all apparatus manufacturer designed frame, frame members, and cross-members against defects in materials or workmanship for the lifetime of the covered apparatus. A copy of the warranty document shall be provided with the proposal. Frame warranties that do not cover cross-members for the life of the vehicle shall not be acceptable.

10 Year 100,000 Mile Structural Warranty

The apparatus manufacturer shall provide a comprehensive 10 year/100,000 mile structural warranty. This warranty shall cover all structural components of the cab and/or body manufactured by the apparatus manufacturer against defects in materials or workmanship for 10 years or 100,000 miles, whichever occurs first. Excluded from this warranty are all hardware, mechanical items, electrical items, or paint finishes. A copy of the warranty document shall be provided with the proposal.



10 Year Stainless Steel Plumbing Warranty

The apparatus manufacturer shall provide a full 10-year stainless steel plumbing components warranty. This warranty shall cover defects in materials or workmanship of apparatus manufacturer designed foam/water plumbing system stainless steel components for 10 years. A copy of the warranty document shall be provided with the proposal.

20 Year Aerial Device Structural Warranty

The aerial manufacturer shall provide a 20 year structural integrity warranty on the aerial device. This warranty shall cover structural components and shall be extended for a period of 20 years after the date on which the vehicle is delivered to the original purchaser. A copy of the warranty document shall be provided with the proposal. Please refer to warranty document for complete details and exclusions.

10 Year Paint and Corrosion Warranty

The apparatus manufacturer shall provide a 10-year limited paint and corrosion perforation warranty. This warranty shall cover paint peeling, cracking, blistering, and corrosion provided the vehicle is used in a normal and reasonable manner.

The paint shall be prorated for 10 years as follows:

Topcoat & Appearance: Gloss, Color Retention, Cracking		Coating System, Adhesion & Corrosion: Includes Dissimilar metal corrosion, Flaking, Blistering, Bubbling	
0 to 72 months	100%	0 to 36 months	100%
73 to 120 months	50%	37 to 84 months	50%
		85 to 120 months	25%

Corrosion perforation shall be covered 100% for 10 years. Corrosion perforation is defined as complete penetration through the exterior metal of the apparatus.

The warranty period shall begin upon delivery of the apparatus to the original user-purchaser. A copy of the warranty document shall be provided with the proposal.

UV paint fade shall be covered in a separate warranty supplied by Akzo Nobel (Sikkens) and shall be for a minimum of 10 years.

Training

The manufacturer shall provide three (3) days of training covering vehicle maintenance and operational familiarization.



This training shall be provided by a full time, manufacturer employee trainer who specializes in aerial training.

Approval Drawings

A general arrangement drawing depicting the vehicles appearance shall be provided. The drawing shall consist of left side, right side, front, and rear elevation views.

Vehicles requiring pump controls shall include a general arrangement view of the pump operator's position, scaled the same as the elevation views.

Electronic Manuals

Two (2) copies of all operator, service, and parts manuals **MUST** be supplied at the time of delivery in electronic format (CD-ROMs). The electronic manuals shall include the following information:

- Operating Instructions, descriptions, specifications, and ratings of the cab, chassis, body, aerial (if applicable), installed components, and auxiliary systems.
- Warnings and cautions pertaining to the operation and maintenance of the fire apparatus and fire fighting systems.
- Charts, tables, checklists, and illustrations relating to lubrication, cleaning, troubleshooting, diagnostics, and inspections.
- Instructions regarding the frequency and procedure for recommended maintenance.
- Maintenance instructions for the repair and replacement of installed components.
- Parts listing with descriptions and illustrations for identification.
- Warranty descriptions and coverage.

The CD-ROM shall incorporate a navigation page with electronic links to the operator's manual, service manual, parts manual, and warranty information, as well as instructions on how to use the manual. Each copy shall include a table of contents with links to the specified documents or illustrations.

The CD must be formatted in such a manner as to allow not only the printing of the entire manual, but to also the cutting, pasting, or copying of individual documents to other electronic media, such as electronic mail, memos, and the like.

A find feature shall be included to allow for searches by text or by part number.

These electronic manuals shall be accessible from any computer operating system capable of supporting portable document format (PDF). Permanent copies of all pertinent data shall be kept file at both the local dealership and at the manufacturer's location.