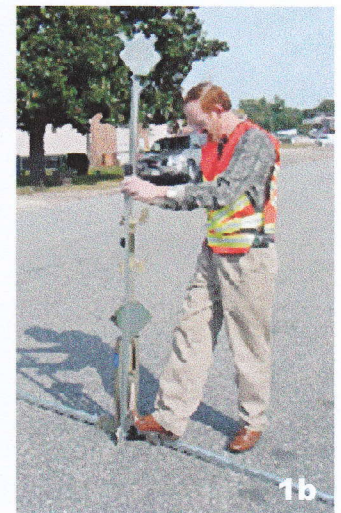


ASSEMBLY INSTRUCTIONS FOR SS548 & SS548A SIGN STANDS

Stand Set Up Procedure for Roll Up and Rigid Signs

1. Extend the telescopic legs until the snap lock of each one engages (Figure 1a). Activate the Kick Release Levers to disengage Legs from vertical storage position and allow the Legs to rotate 90° to the ground (Figure 1b).
2. Lift the stand with the Vertical Upright so that the Legs lock in the first Locking Hole. When setting up for uneven terrain the Legs may be adjusted to different holes as needed by tilting the stand to relieve the pressure on the Locking Pins and then releasing and repositioning them. There are two additional leg positions available.



3. If flags are required, insert them now into the Flag Holders while the Telescopic Mast is at the lowest level.
4. For mounting a roll-up sign skip to step 8 or 10.
5. When **mounting a rigid sign** release the Mast locking Screw Clamp (Figure 5a) and raise the mast up to the first snap lock (Figure 5b).



6. Set the sign into the bottom Rigid Sign Holder and roll the top of the sign behind the top Rigid Sign Holder on the Mast.
7. Release the Mast snap button and lower the Mast until the Upper Sign Holder fully engages the top of the sign (Figure 7a) and then tighten the Mast Locking Screw Clamp (Figure 7b). If desired, move the Offset Roll-up Sign Mounting Bracket up towards the Upper Sign Holder so that it tightens the sign in the Upper Holder for better wind tolerance.



(This may be necessary on some of the weaker sign materials). *continued next page*

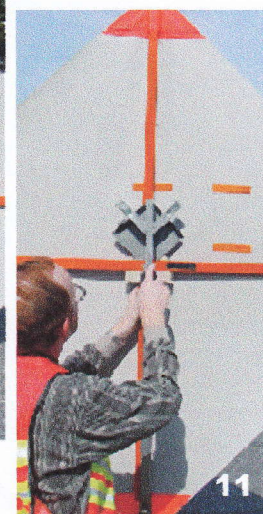
8. **To mount a roll-up sign at the 19" to 21" height** to the bottom of the sign, loosen the sliding Roll-up Sign Mounting Bracket and release the Mast locking Screw Clamp (Figure 8a). Insert the top of the roll-up sign into the upper Sign Holder and lift the roll-up sign up until the horizontal rib can be placed between the ears of the Roll-up Sign Mounting Bracket and the Mast. Clamp the Roll-Up Bracket down tight once the sign is captured between the Upper Sign Holder and the Roll-up Bracket (Figure 8b).



9. Raise the Mast/Sign assembly up until the bottom of the sign reaches the bottom of the lower Rigid Sign Mounting Bracket (the first snap lock for a 48" sign). Lock the Mast in that position using its Screw Clamp.



10. **To mount a roll-up sign at the 60" height**, leave the Roll-up Sign Mounting Bracket loose and place the Horizontal Rib behind and the Vertical Rib between the Ears of the Roll-up Sign Mounting Bracket.



11. Raise the sign/Roll-up Sign Mounting Bracket so that the Horizontal Rib is the V-shaped Upper Sign Mounting Bracket and tighten the Screw Clamp of the Roll-up Bracket.

12. Loosen the Mast Screw Clamp (Figure 12a) and raise the Mast/Sign assembly until the mast locks into the second snap lock (Figure 12b). Tighten the Mast Clamp Screw.



13. **To display a rectangular Supplemental Sign** under the Primary Sign, use one of the optional supplemental Roll-up Sign Mounting Brackets (Figure 13a) to capture the ribs on a roll-up and use the anti-rotation Velcro strips to help secure the sign (Figure 13b). For a rigid sign use the standard Roll-up Sign Mounting Bracket in the inverted orientation (Figure 13c) to capture the top of the sign with the bottom of the sign held by the bottom Rigid Sign Holder (Figure 13d).

14. To disassemble the unit, simply reverse the process.

